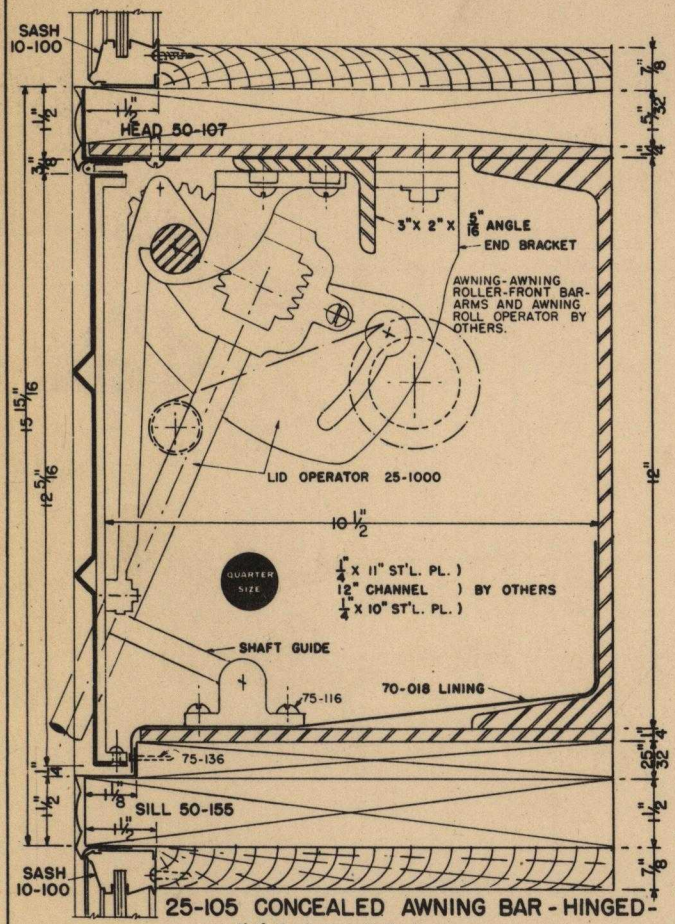
Kawneer

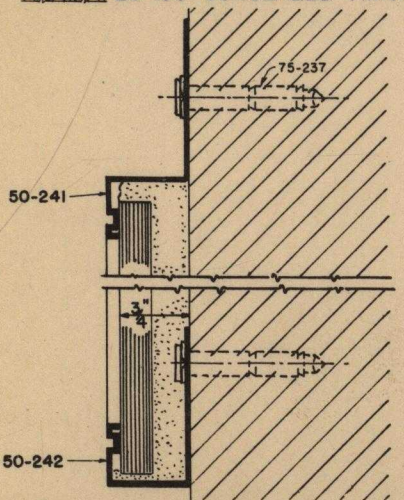
STORE-FRONTS

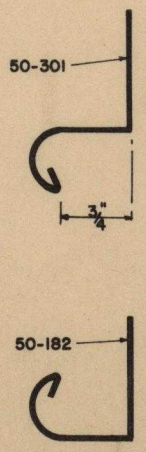
"MACHINES FOR SELLING!"

Kawneer
MOULDINGS
CONSTRUCTION DETAILS
STANDARD LINES

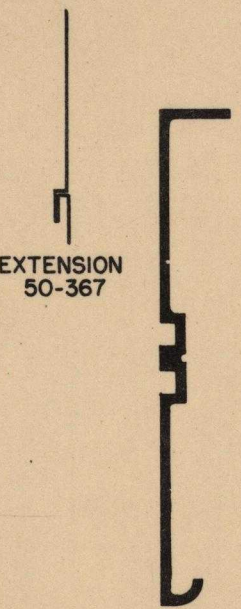


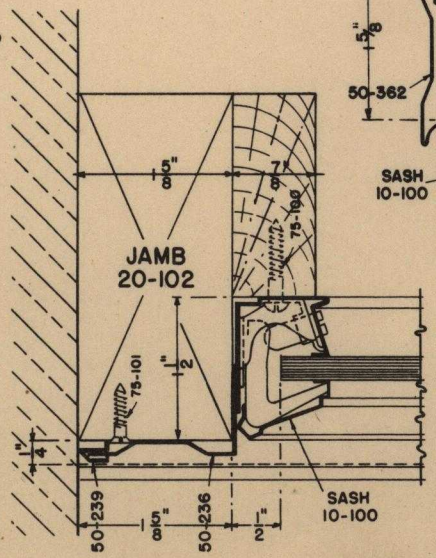
25-105 CONCEALED AWNING BAR - HINGED -

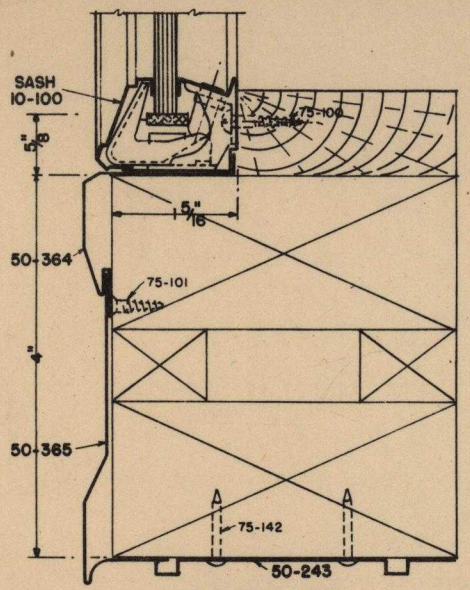




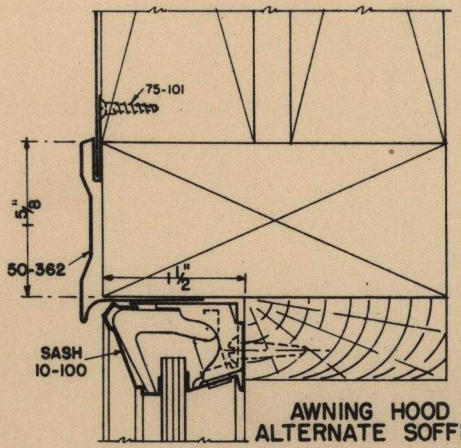
PORCELAIN AND STRUCTURAL GLASS TRIM MLDGS.



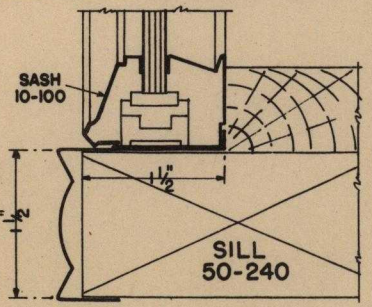


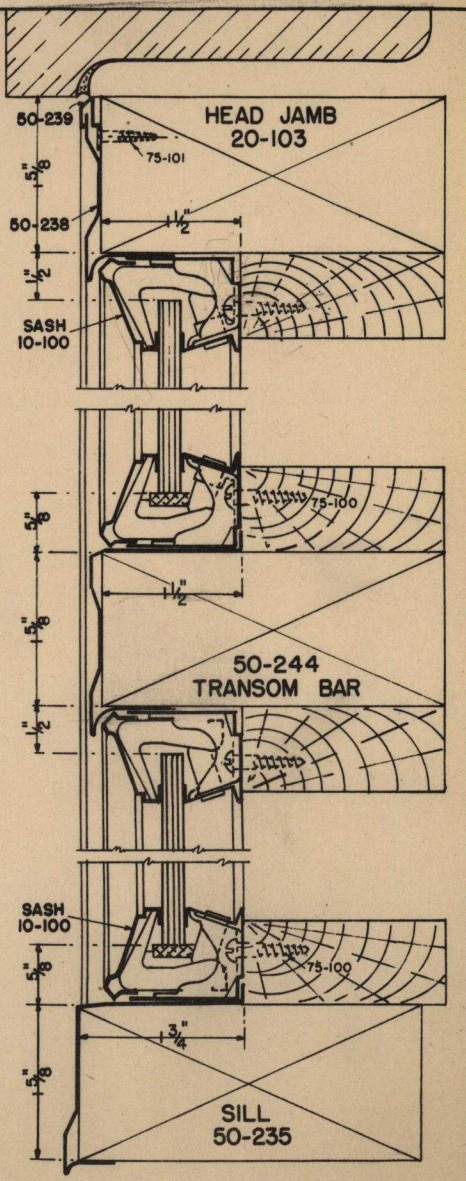


TRANSOM BAR 25-106



AWNING HOOD ALTERNATE SOFFIT





VERTICAL SECTION

HALF SIZE

Kawneer

STORE-FRONTS

CONSTRUCTION DETAILS

"STANDARD" LINE

PATENTS APPLIED FOR

THE KAWNEER COMPANY, NILES, MICHIGAN

1A

SHEET NO.

MARCH '46

FORM NO. SF-5101A

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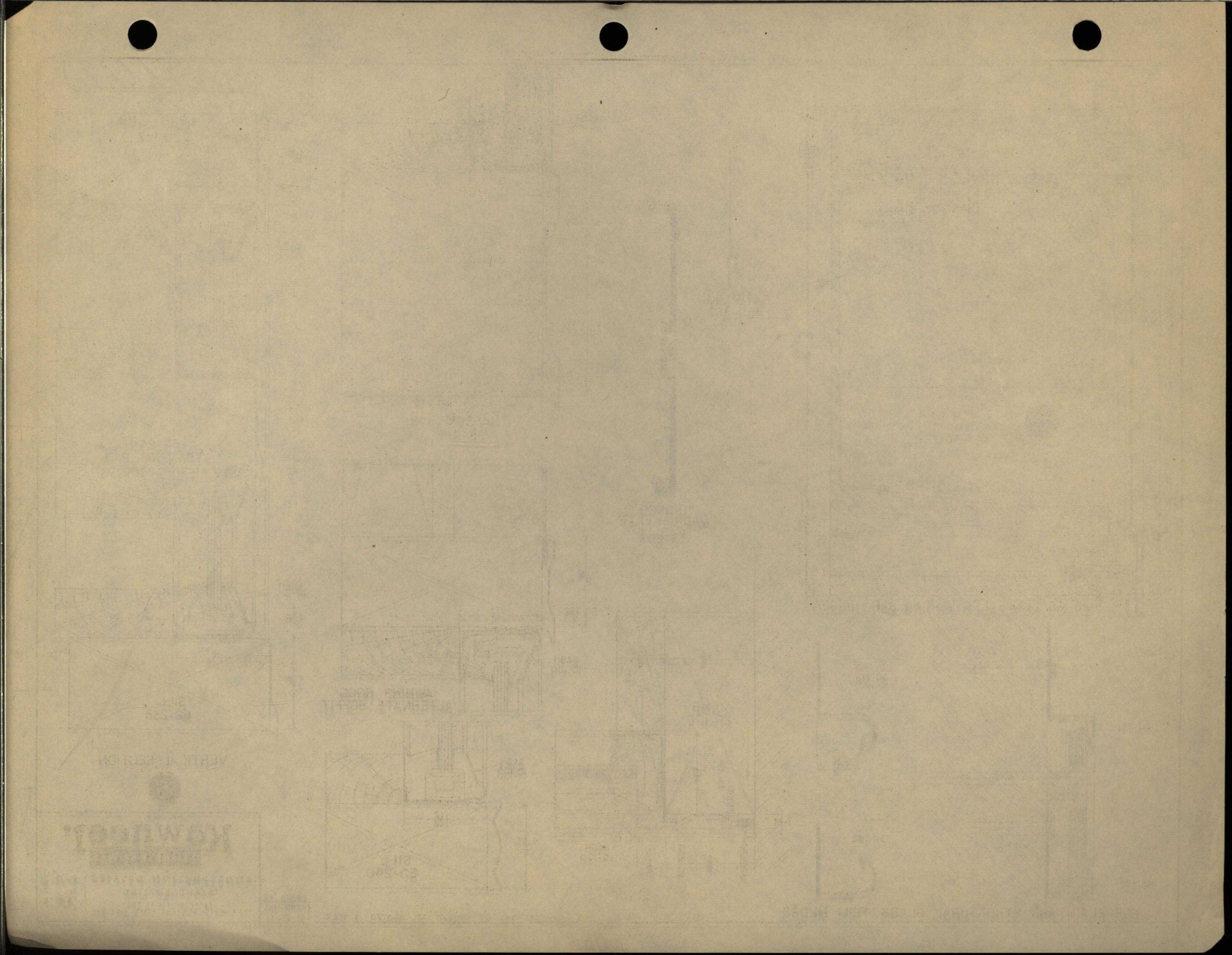
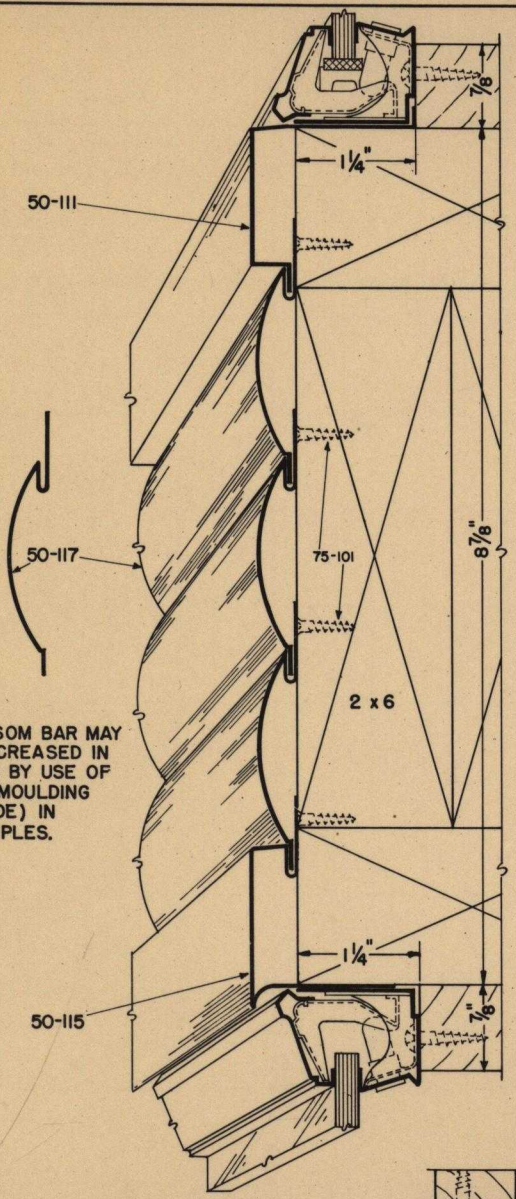
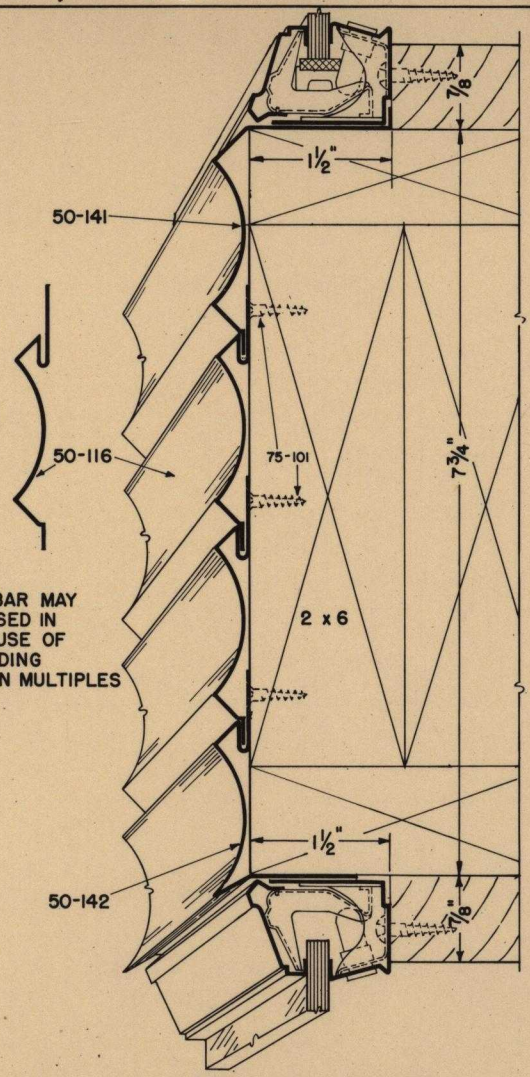




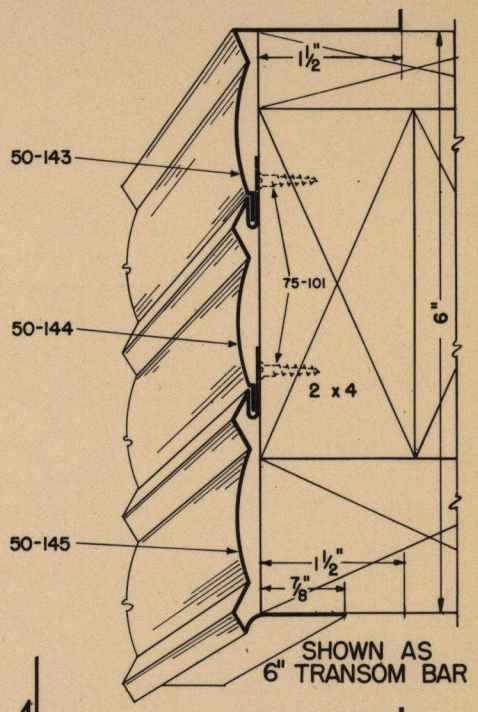
TRANSOM BAR MAY BE INCREASED IN WIDTH BY USE OF THIS MOULDING (2" WIDE) IN MULTIPLES.

TRANSOM BAR WITH REEDED MOULDINGS

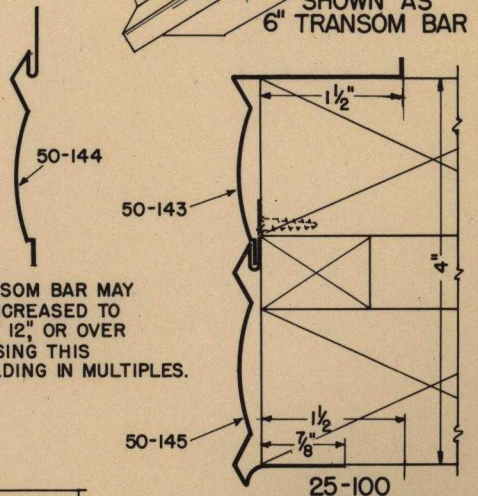


TRANSOM BAR MAY BE INCREASED IN WIDTH BY USE OF THIS MOULDING (2" WIDE) IN MULTIPLES

TRANSOM BAR WITH FLUTED MOULDINGS



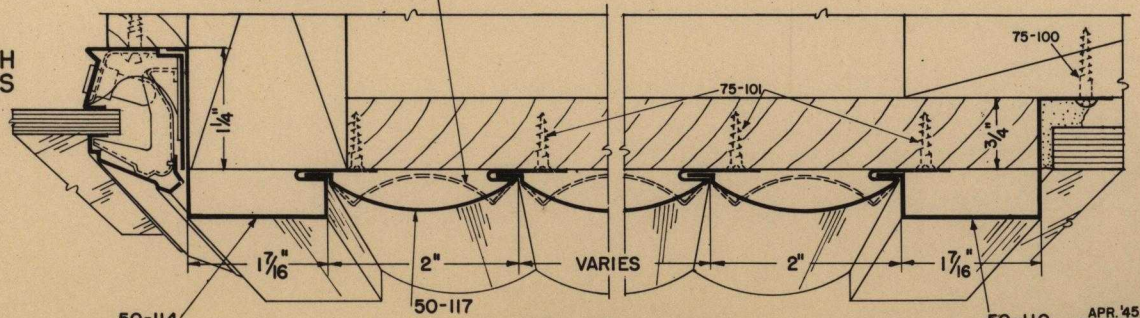
SHOWN AS 6" TRANSOM BAR



TRANSOM BAR MAY BE INCREASED TO 8", 10", 12", OR OVER BY USING THIS MOULDING IN MULTIPLES.

25-100 TRANSOM BAR

DOTTED LINES INDICATE FLUTED MOULDING 50-116



PILASTER MOULDINGS

HALF SIZE

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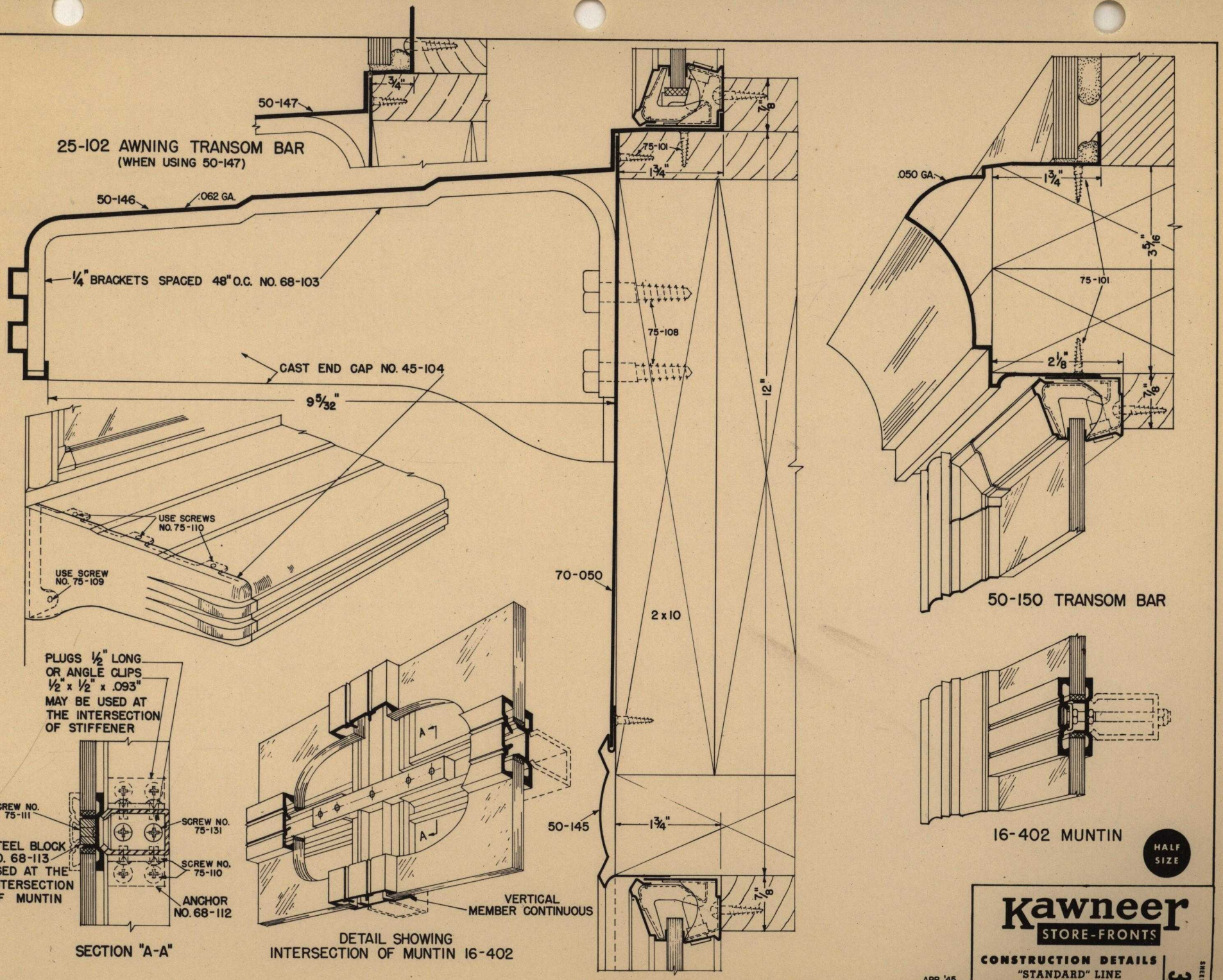
APR. '45
FORM NO. SF-5115

Kawneer
STORE-FRONTS
CONSTRUCTION DETAILS
"STANDARD" LINE
PATENTS APPLIED FOR
THE KAWNEER COMPANY, NILES, MICHIGAN

SHEET NO. 2

Kawneer
MOULDINGS
CONSTRUCTION DETAILS
STANDARD LINES



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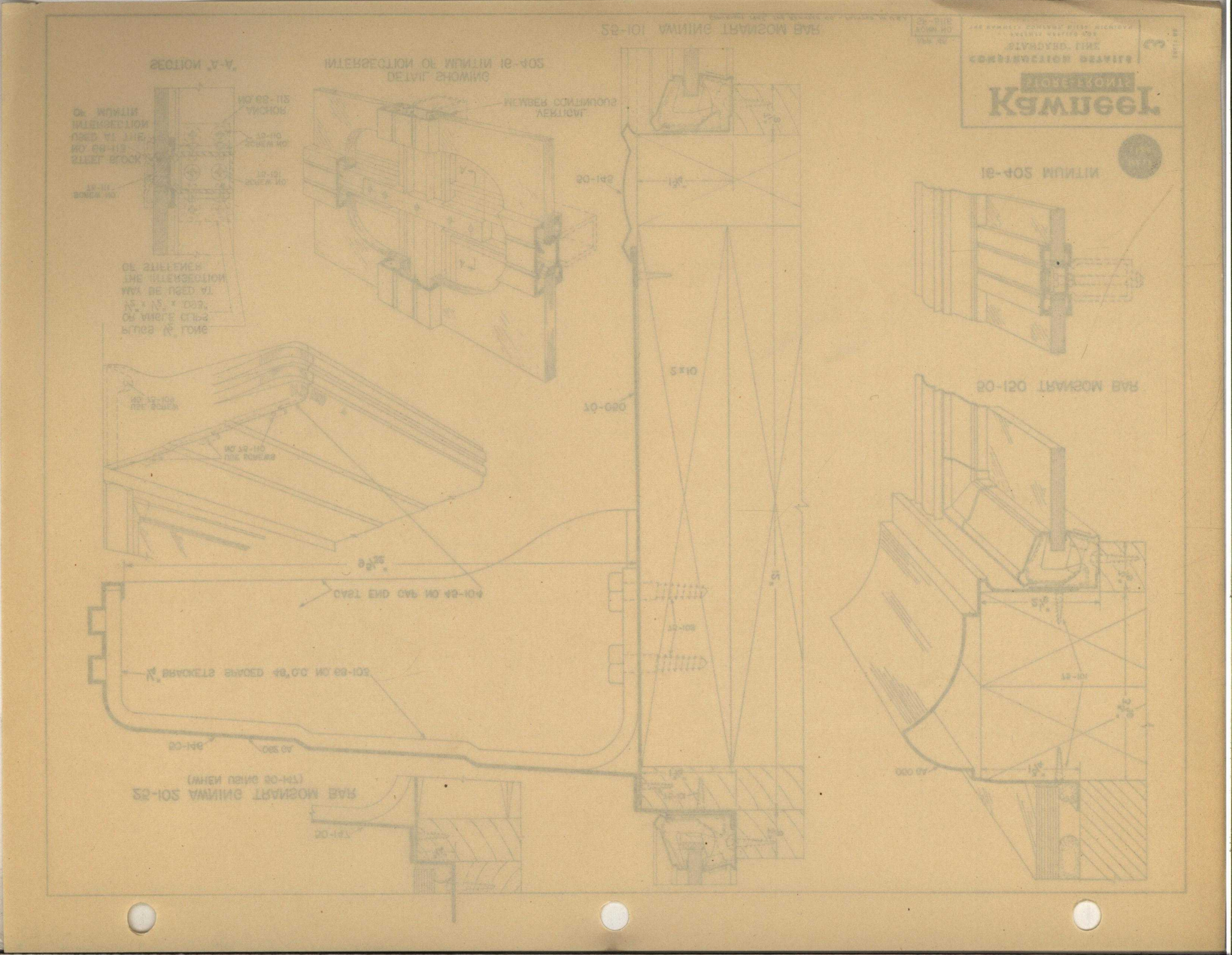
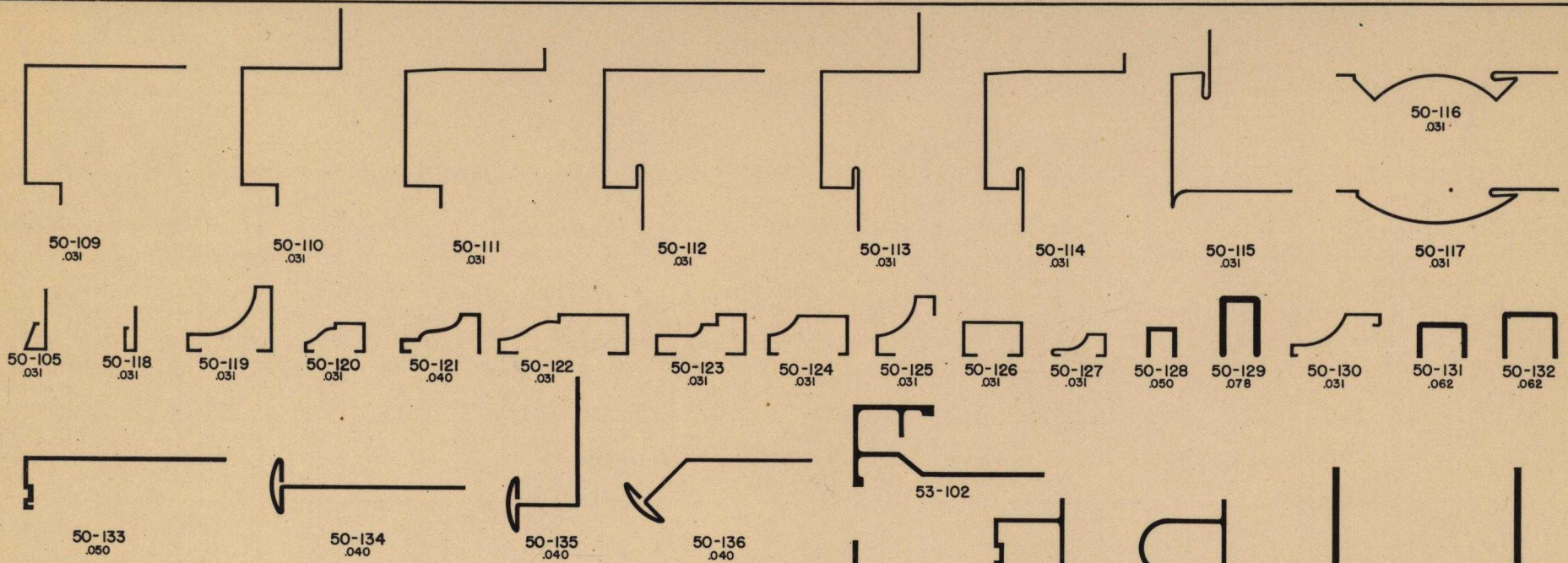
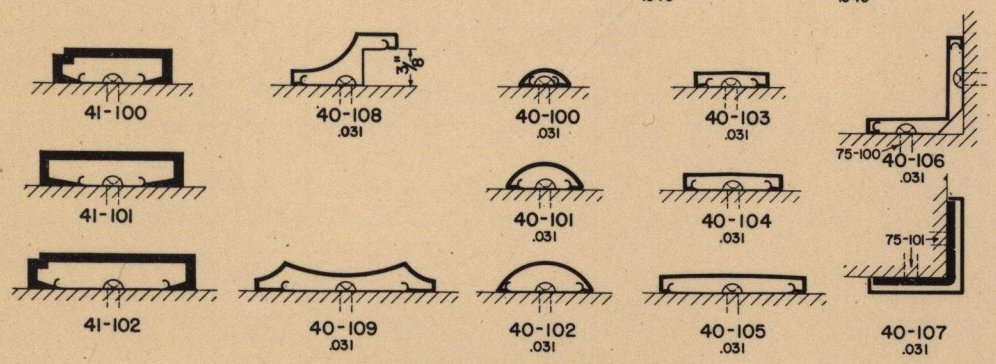
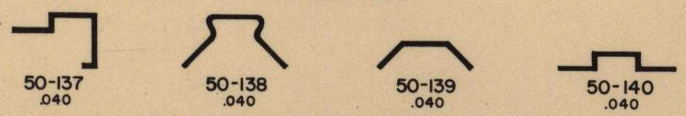


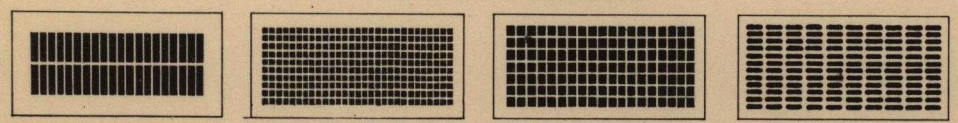




SNAP-ON MOULDINGS



MIRROR MOULDINGS



PART NO.	SIZE	GA.
44-100	11 x 5	.064
44-101	18 x 9	.064
44-102	24 x 10	.064
44-103	11 x 5	.109
44-104	18 x 9	.109
44-105	24 x 10	.109

PART NO.	SIZE	GA.
44-106	11 x 5	.064
44-107	18 x 9	.064
44-108	24 x 10	.064
44-109	11 x 5	.109
44-110	18 x 9	.109
44-111	24 x 10	.109

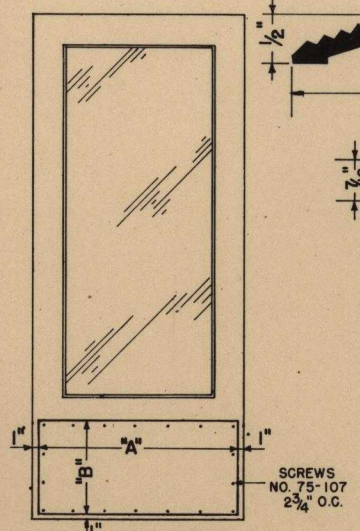
PART NO.	SIZE	GA.
44-112	11 x 5	.064
44-113	18 x 9	.064
44-114	24 x 10	.064
44-115	11 x 5	.109
44-116	18 x 9	.109
44-117	24 x 10	.109

PART NO.	SIZE	GA.
44-118	11 x 5	.064
44-119	18 x 9	.064
44-120	24 x 10	.064
44-121	11 x 5	.109
44-122	18 x 9	.109
44-123	24 x 10	.109

F. S. DETAILS FURNISHED UPON REQUEST

GRILLES

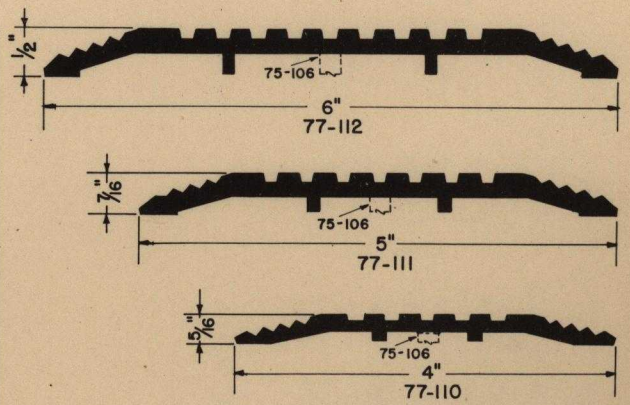
DETAILS SHOWN ABOVE ARE FOR 24x10 GRILLES



77-100 KICKPLATES

GUAGE .050

SPECIFY WIDTH "A" & HEIGHT "B"



EXTRUDED THRESHOLDS (ALUMINUM)

HALF SIZE

APR. '45

FORM NO. SF-5117

Kawneer

STORE-FRONTS

CONSTRUCTION DETAILS

"STANDARD" LINE

PATENTS APPLIED FOR

THE KAWNEER COMPANY, NILES, MICHIGAN

SHEET NO. 4

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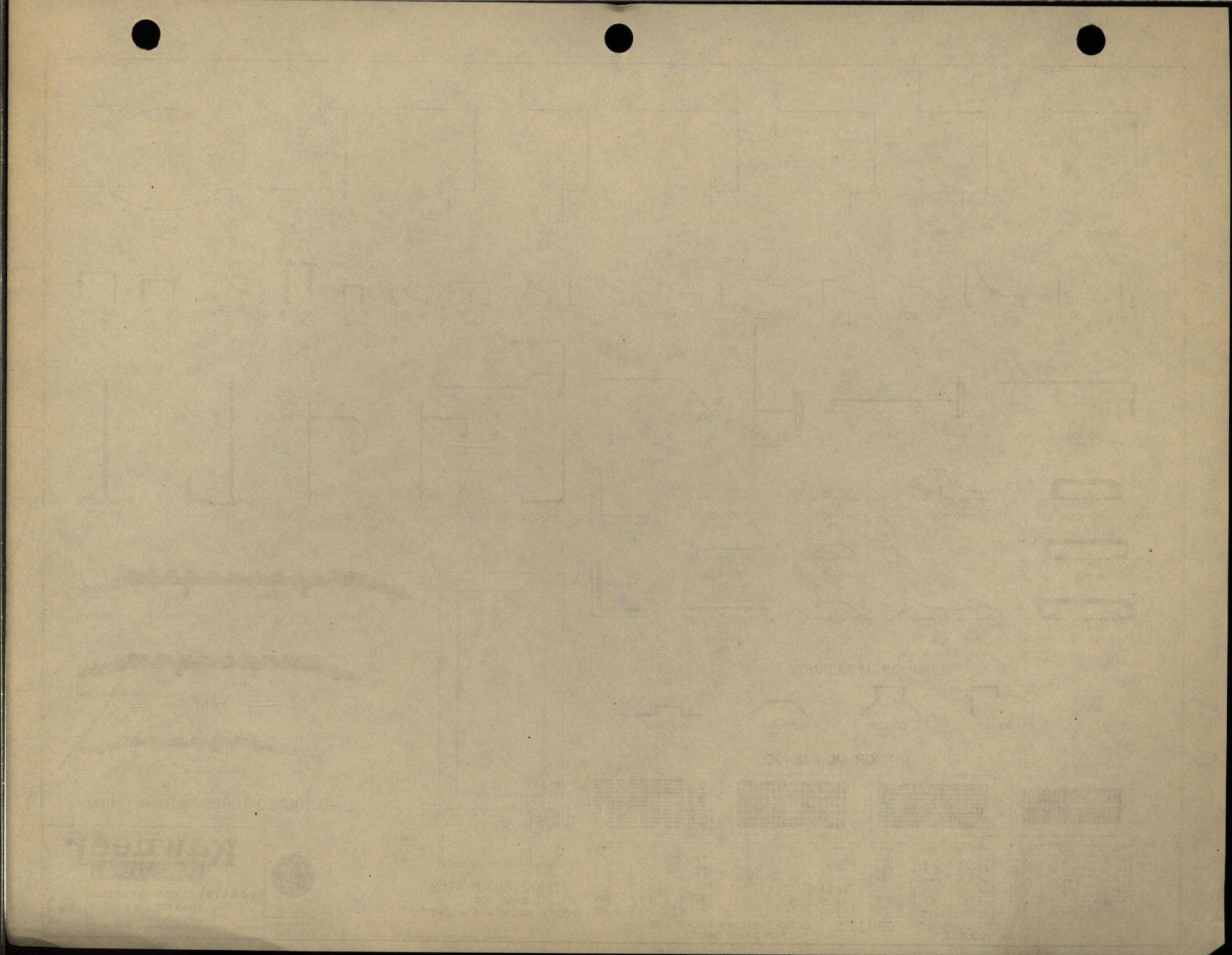
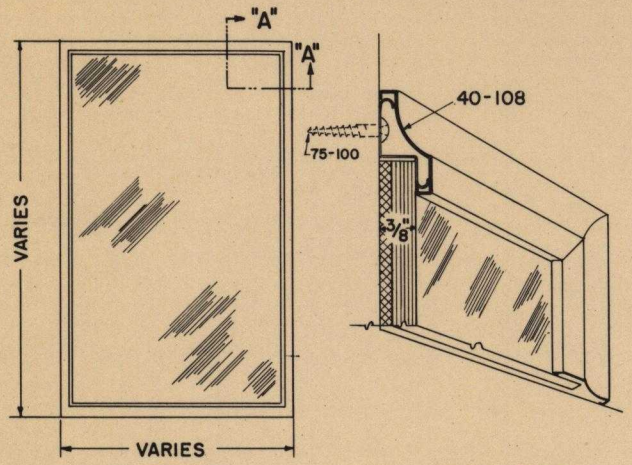
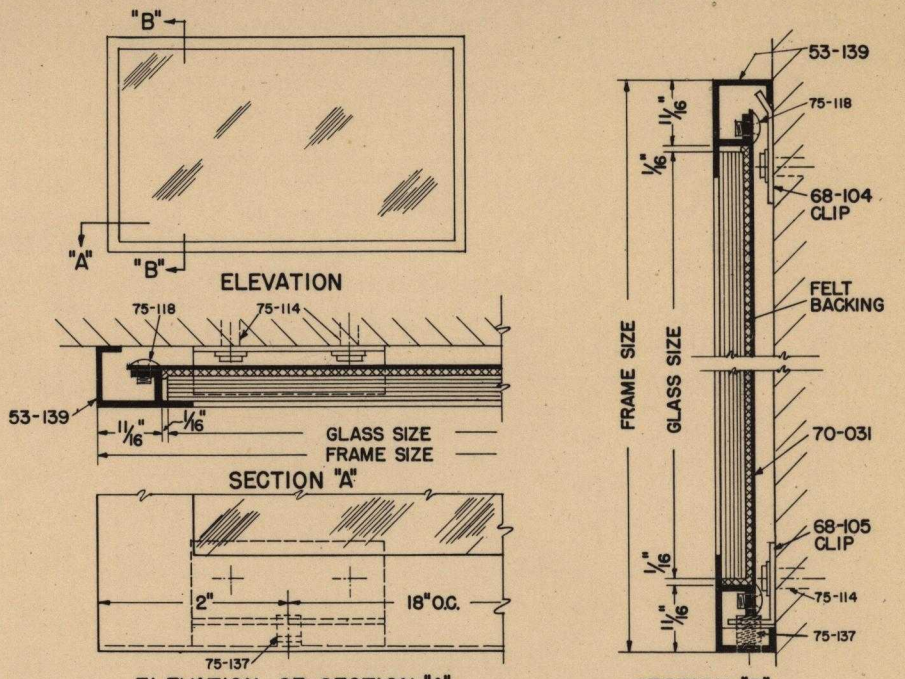




ELEVATION SECTION "A-A"

40-108 SNAP-ON MOULDING FOR MIRRORS

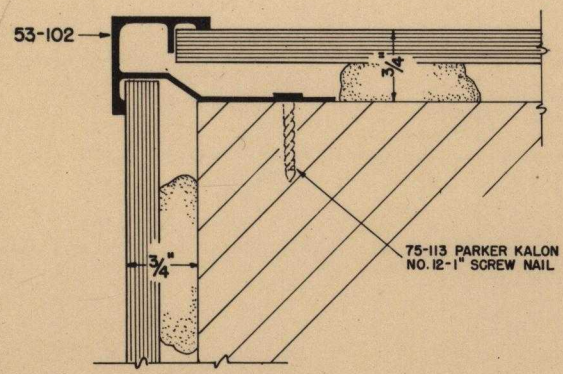
(THIS MOULDING MAY BE USED ALSO FOR BLACKBOARDS, BULLETIN BOARDS, WAINSCOTING CAP, WALL SURFACE TREATMENTS, SOFFIT DESIGNS AND MANY OTHER TREATMENTS)



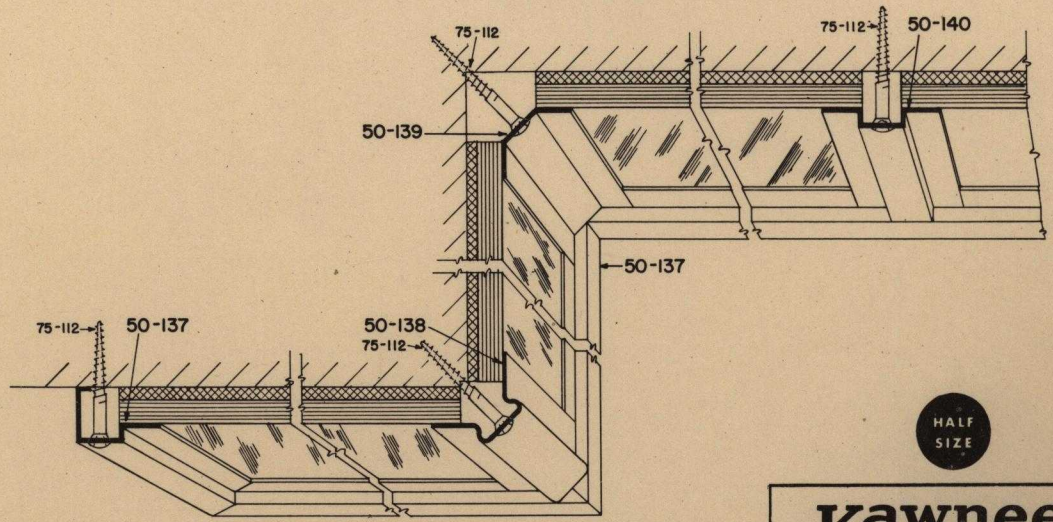
THEFT-PROOF TYPE MIRROR FRAME 32-100

(MADE TO SPECIFIED DIMENSIONS)

CORNERS ARE WELDED AND .031 SHEET BACKING ARE APPLIED AT FACTORY



CORNER STRUCTURAL GLASS MOULDING 53-102



MIRROR MOULDING ASSEMBLY

HALF SIZE

Kawneer

STORE-FRONTS

CONSTRUCTION DETAILS

"STANDARD" LINE

PATENTS APPLIED FOR
THE KAWNEER COMPANY, NILES, MICHIGAN

SHEET NO. 5

APR. '45

FORM NO. SF-5118

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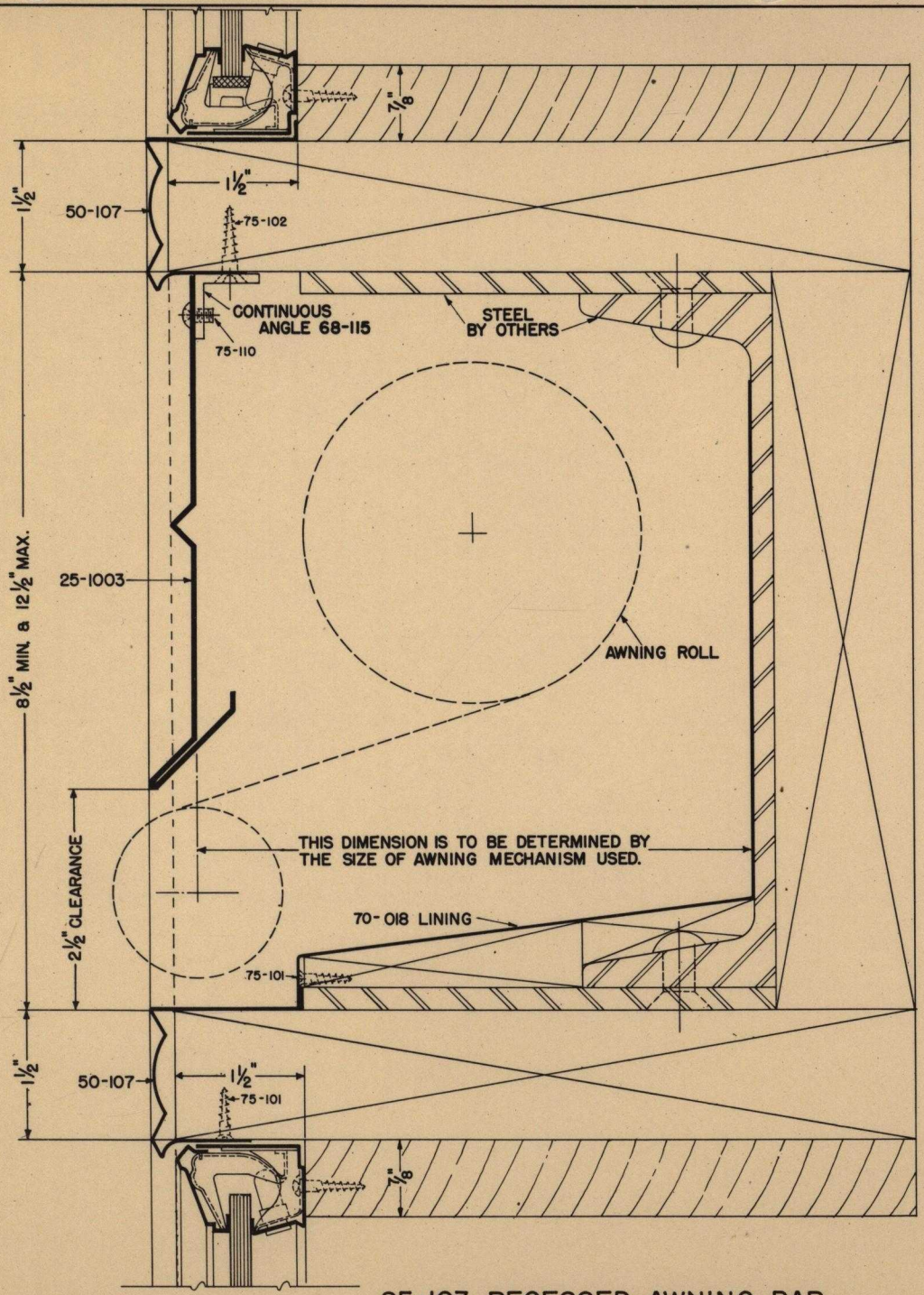
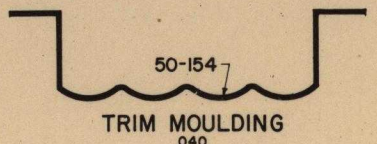
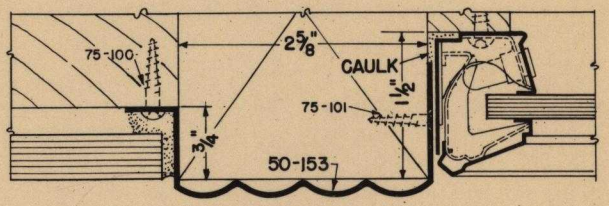
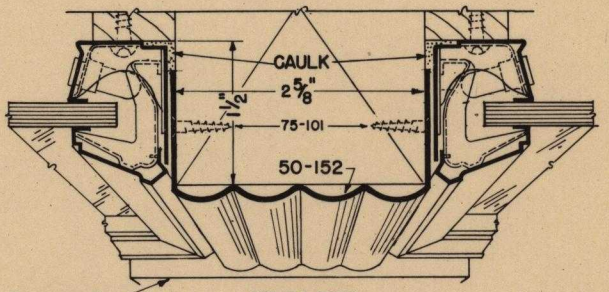




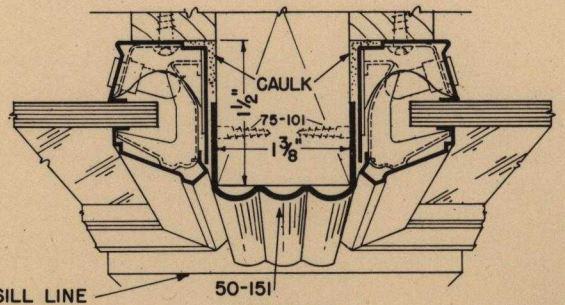
TRIM MOULDING
.040



SIDE JAMB
.040



MULLION
.040



MULLION
.050

HALF SIZE

25-103 RECESSED AWNING BAR

THIS TYPE OF AWNING BOX IS DESIGNED FOR OUTRIGGER ARMS ONLY. LATERAL ARMS CANNOT BE USED.

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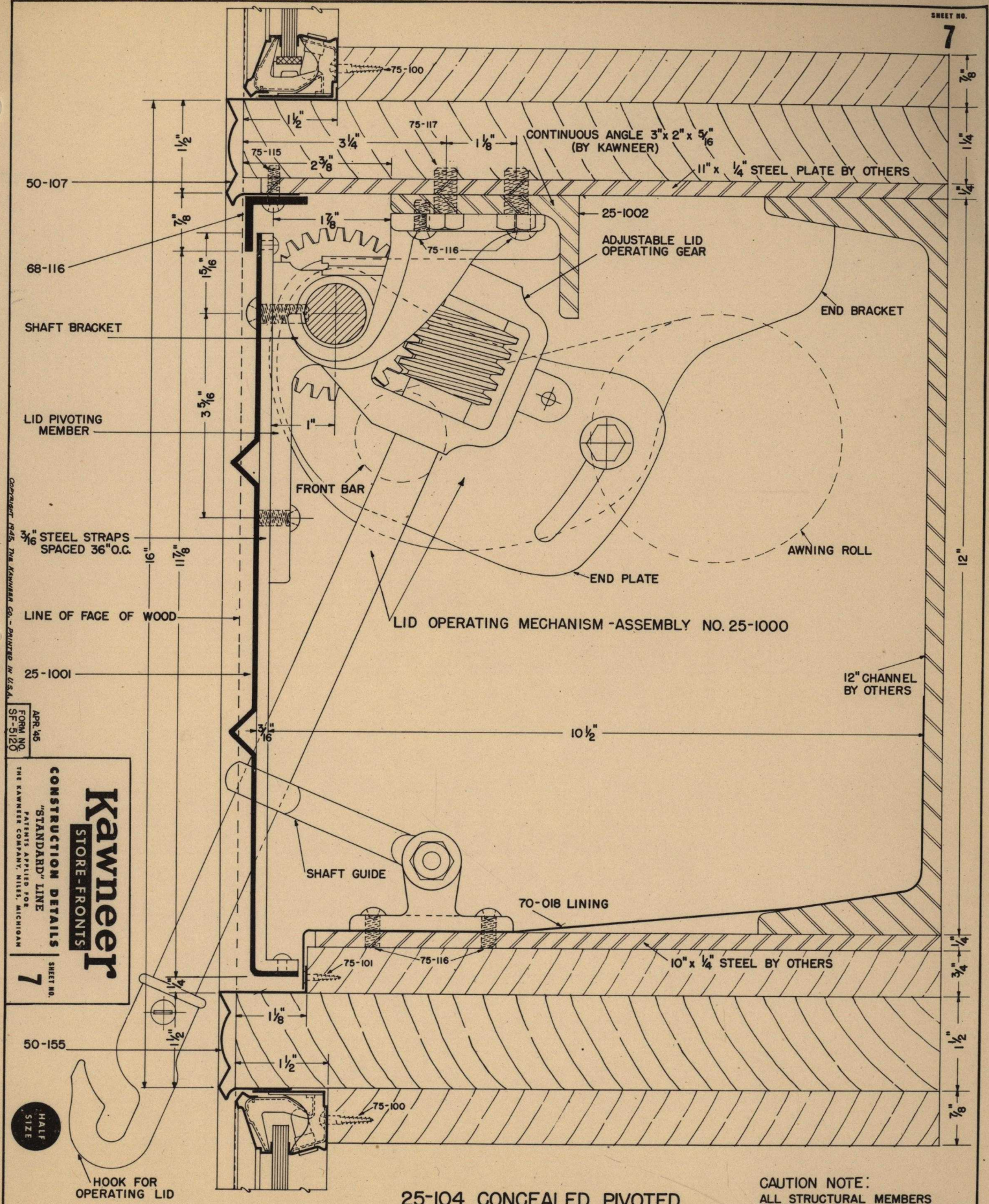
APR. '45
FORM NO. SF-5119i

Kawneer
STORE-FRONTS

CONSTRUCTION DETAILS
"STANDARD" LINE
PATENTS APPLIED FOR
THE KAWNEER COMPANY, NILES, MICHIGAN

SHEET NO. 6



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FORM NO. SF-5120 APR. '45

Kawneer STORE-FRONTS

CONSTRUCTION DETAILS "STANDARD" LINE

PATENTS APPLIED FOR. THE KAWNEER COMPANY, NILES, MICHIGAN

7 SHEET NO.

HALF SIZE

25-104 CONCEALED PIVOTED AWNING BAR

CAUTION NOTE:
ALL STRUCTURAL MEMBERS BY OTHERS SHALL BE ERECTED STRAIGHT AND TO EXACT DIMENSIONS.

STANDARD TYPE
CONSTRUCTION DETAILS
Kewaunee
GATEVALVE COMPLETE WITH 25-100 OPERATING MECHANISM - ASSEMBLY NO 25-1000
25-100 OPERATING MECHANISM
25-106 OPERATING ROD
25-108 OPERATING ROD GUIDE
25-110 OPERATING ROD GUIDE
25-112 OPERATING ROD GUIDE
25-114 OPERATING ROD GUIDE
25-116 OPERATING ROD GUIDE
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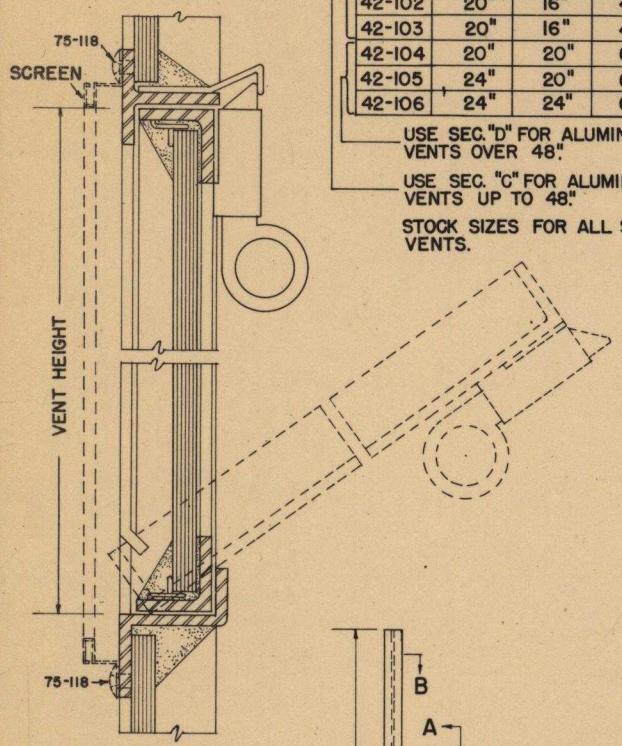
25-998 OPERATING ROD GUIDE
25-1000 OPERATING ROD GUIDE

VENT NO.	VENT SIZE		LEG LENGTH	SCREEN NO.
	WIDTH	LENGTH		
42-100	18"	12"	24"	42-1000
42-101	20"	16"	36"	42-1001
42-102	20"	16"	42"	42-1002
42-103	20"	16"	48"	42-1003
42-104	20"	20"	60"	42-1004
42-105	24"	20"	60"	42-1005
42-106	24"	24"	60"	42-1006

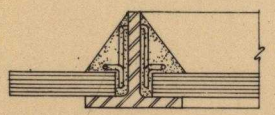
USE SEC. "D" FOR ALUMINUM VENTS OVER 48".

USE SEC. "C" FOR ALUMINUM VENTS UP TO 48".

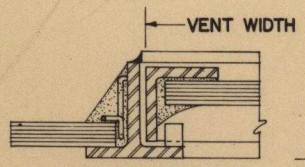
STOCK SIZES FOR ALL STEEL VENTS.



SECTION "A"



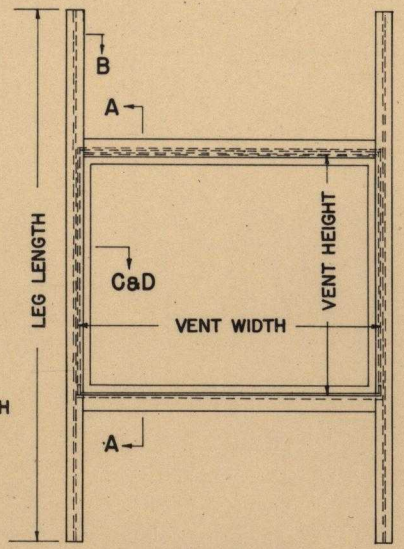
SECTION "B"



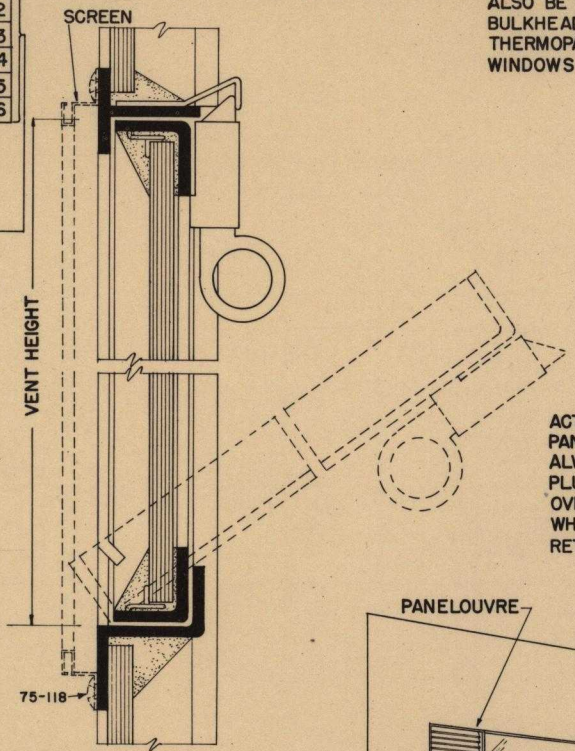
SECTION "C"

STEEL VENTILATOR

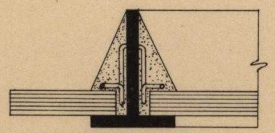
FINISHES
ALUMINUM SPRAYED
BRONZE SPRAYED



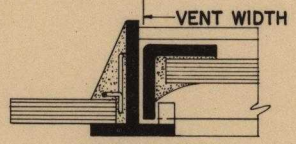
ELEVATION
(FOR STEEL & ALUMINUM VENTS)



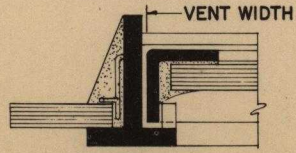
SECTION "A"



SECTION "B"



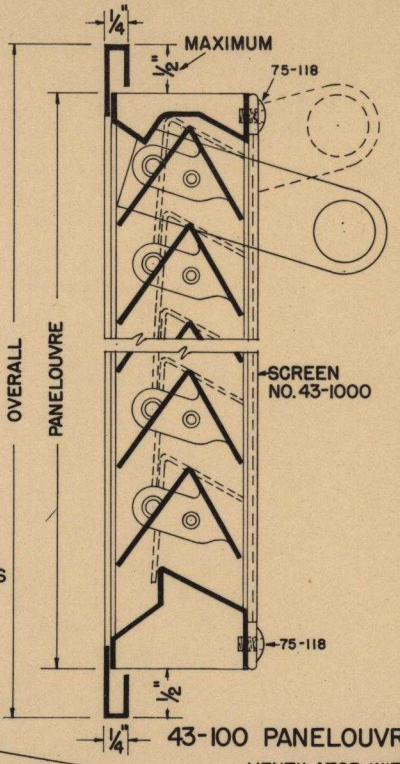
SECTION "C"



SECTION "D"

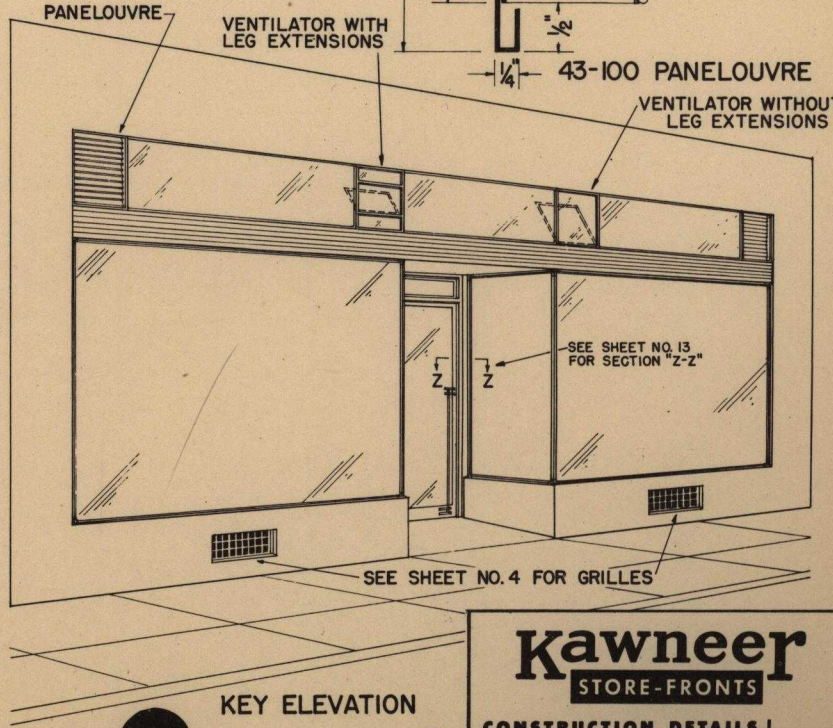
ALUMINUM VENTILATOR

NOTE:
PANELOUVRE CAN ALSO BE USED IN BULKHEADS OF THERMOPANE PICTURE WINDOWS IN RESIDENCES



43-100 PANELOUVRE

NOTE:
ACTUAL HEIGHT OF PANELOUVRE IS ALWAYS IN INCHES PLUS 3/8". GIVE OVERALL DIMENSIONS WHICH INCLUDES RETAINERS



KEY ELEVATION

HALF SIZE

Kawneer
STORE-FRONTS

CONSTRUCTION DETAILS
"STANDARD" LINE
PATENTS APPLIED FOR
THE KAWNEER COMPANY, NILES, MICHIGAN

SHEET NO. 8

APR. '45
FORM NO. SF-5121

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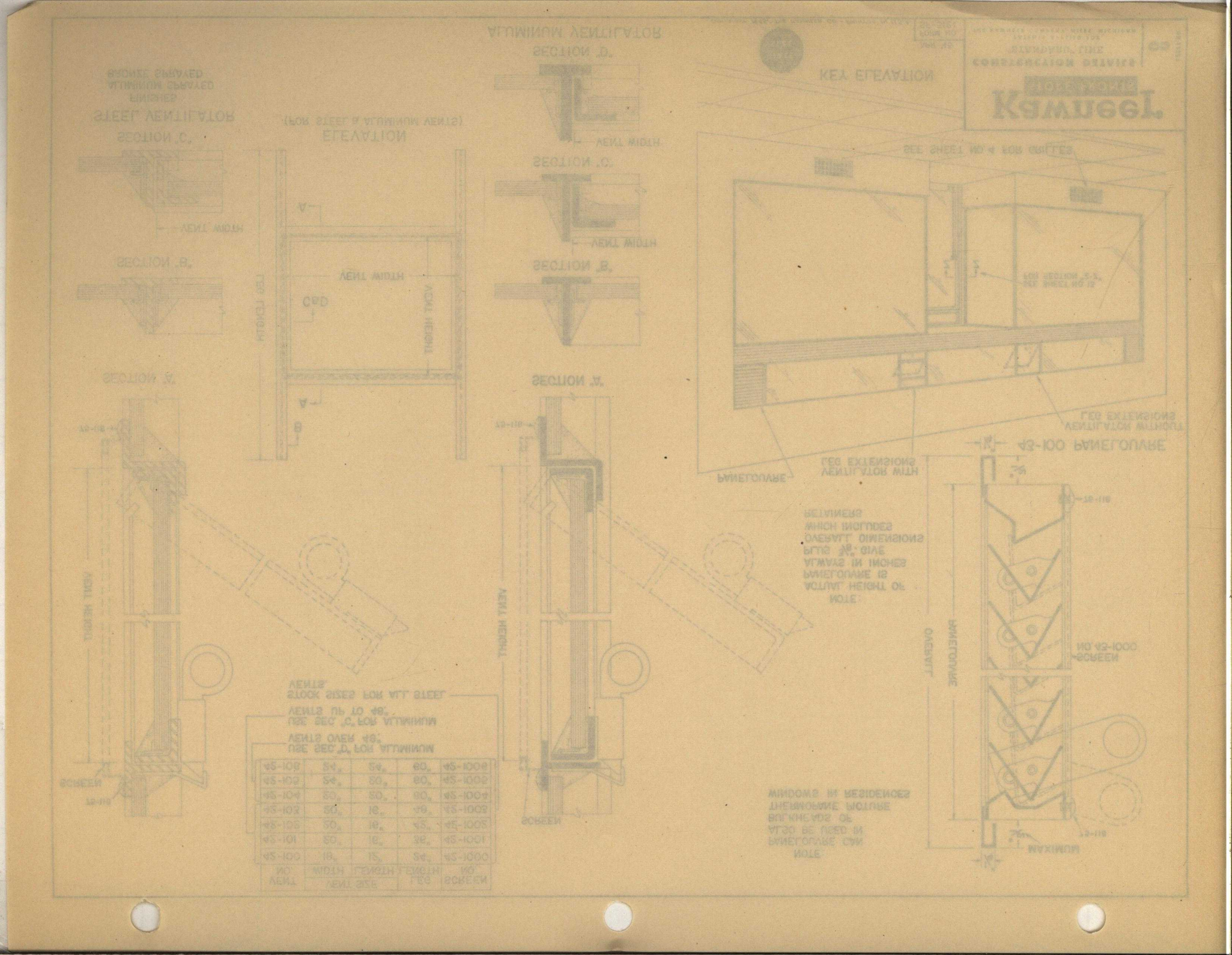
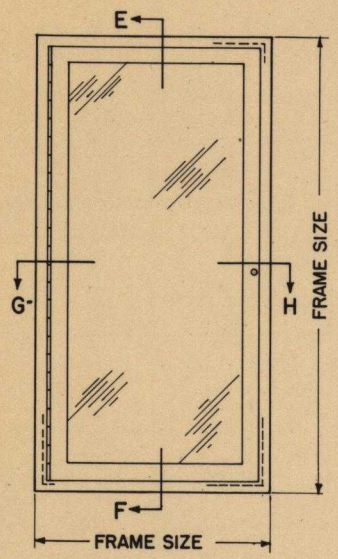
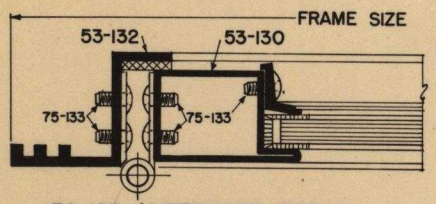


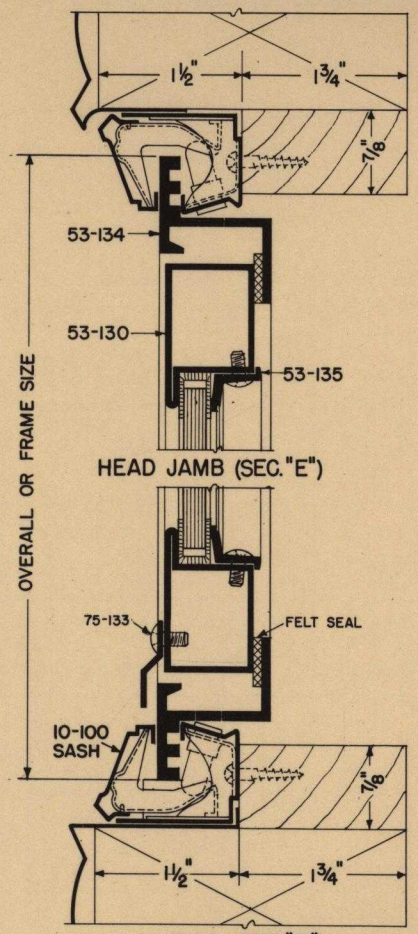
NO. VENT	VENT SIZE WIDTH	LENGTH	LEG	NO SCREEN
42-100	18"	18"	24"	42-1000
42-101	30"	18"	36"	42-1001
42-102	30"	30"	36"	42-1002
42-104	30"	30"	30"	42-1004
42-105	30"	18"	24"	42-1005
42-102	30"	18"	48"	42-1002
42-103	54"	30"	60"	42-1003
42-108	54"	54"	60"	42-1008



OUTSIDE ELEVATION
HINGE LEFT SIDE SHOWN

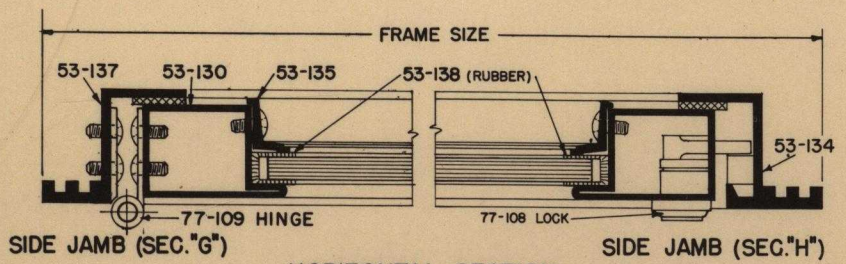


32-103 ALTERNATE DETAIL
(USING 53-132 FRAME)



HEAD JAMB (SEC."E")

SILL (SEC."E")
VERTICAL SECTION

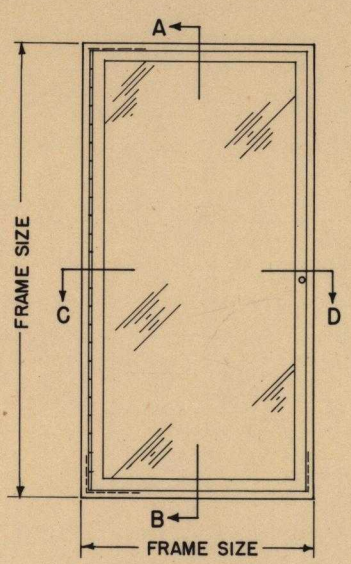


SIDE JAMB (SEC."G")

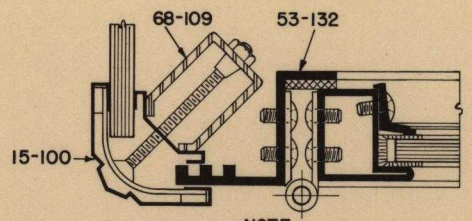
SIDE JAMB (SEC."H")

HORIZONTAL SECTION

32-101 SHOW CASE DOOR
(USING 53-134 FRAME)

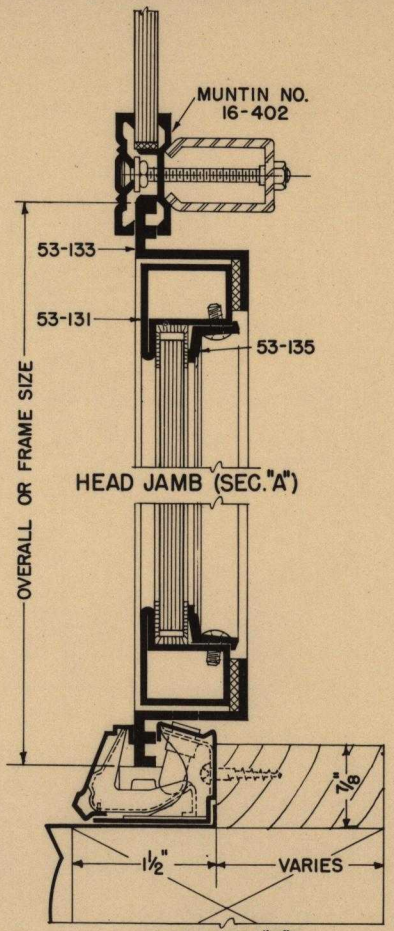


OUTSIDE ELEVATION
HINGE LEFT SIDE SHOWN



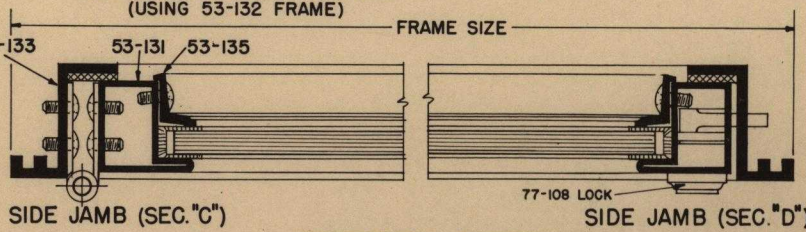
NOTE
USE LARGE "Z" BAR AS SHOWN ABOVE FOR CORNER BAR ANGLES UP TO AND INCLUDING 110°

32-104 ALTERNATE DETAIL
(USING 53-132 FRAME)



HEAD JAMB (SEC."A")

SILL (SEC."B")
VERTICAL SECTION



SIDE JAMB (SEC."C")

SIDE JAMB (SEC."D")

HORIZONTAL SECTION

32-102 SHOW CASE DOOR
(USING 53-133 FRAME)

HALF SIZE

APR. '45

FORM NO. SF-5122

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Kawneer
STORE-FRONTS

CONSTRUCTION DETAILS
"STANDARD" LINE

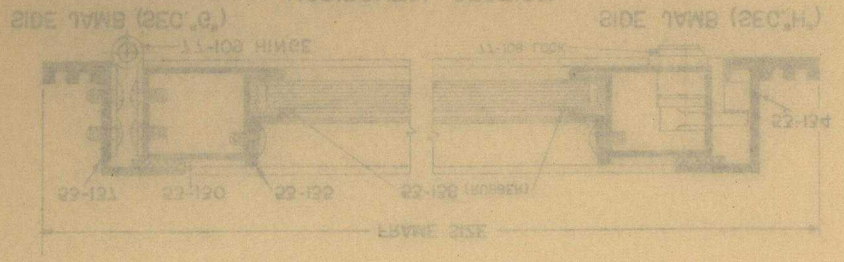
PATENTS APPLIED FOR
THE KAWNEER COMPANY, NILES, MICHIGAN

SHEET NO. 6

25-105 SHOW CASE DOOR

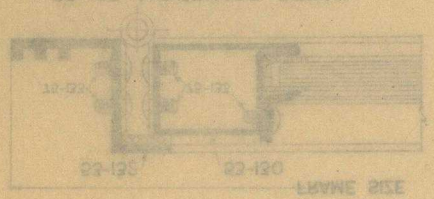
(USING 22-124 FRAME)

HORIZONTAL SECTION



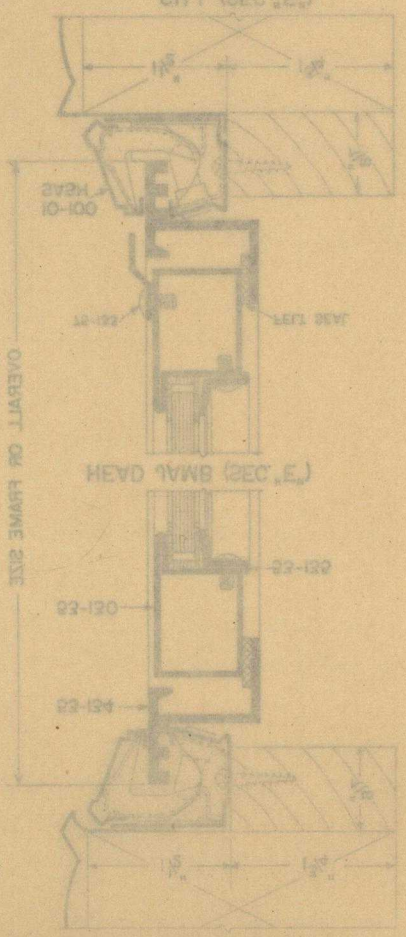
25-104 ALTERNATE DETAIL

(USING 22-125 FRAME)



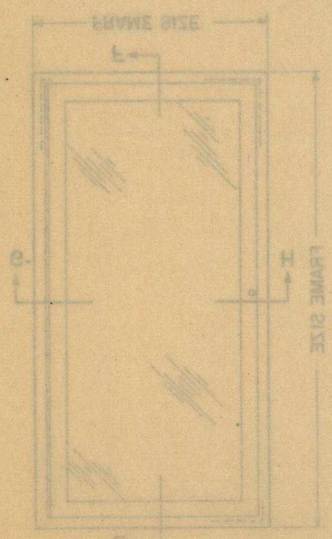
VERTICAL SECTION

SILL (SEC."E")



HINGE LEFT SIDE SHOWN

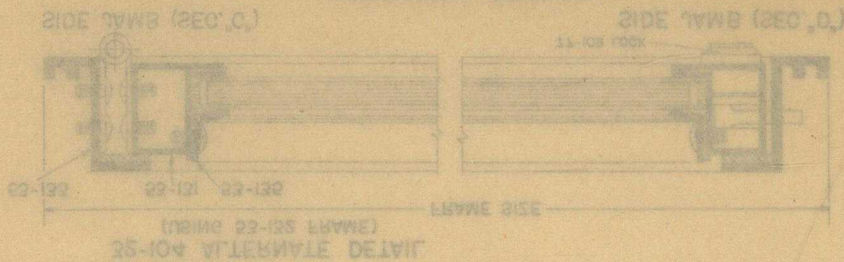
OUTSIDE ELEVATION



25-105 SHOW CASE DOOR

(USING 22-125 FRAME)

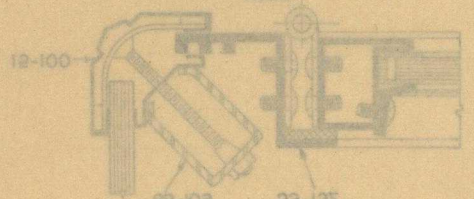
HORIZONTAL SECTION



25-104 ALTERNATE DETAIL

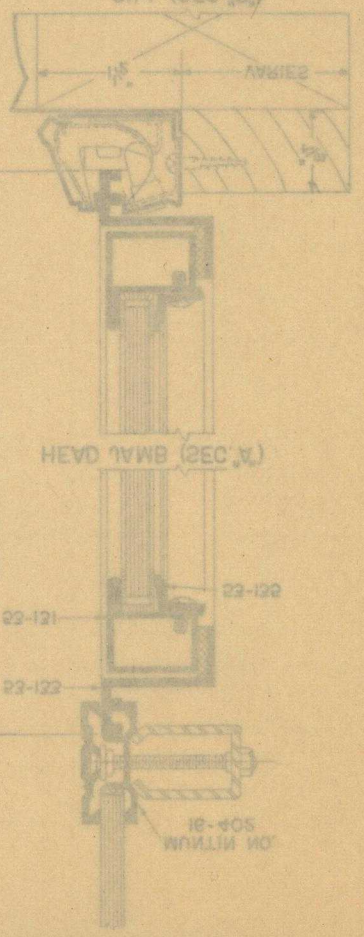
(USING 22-125 FRAME)

INCLUDING NO.
FOR CORNER SAW ANGLES UP TO 90°
USE FRAME "L" BAR AS SHOWN ABOVE
NOTE



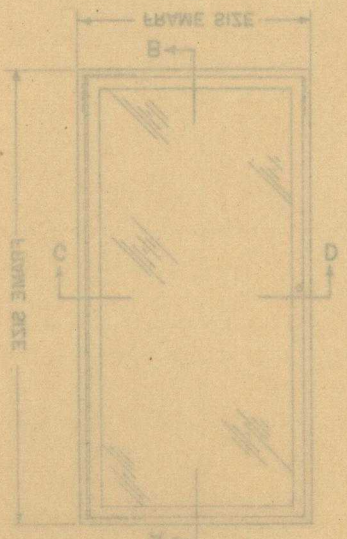
VERTICAL SECTION

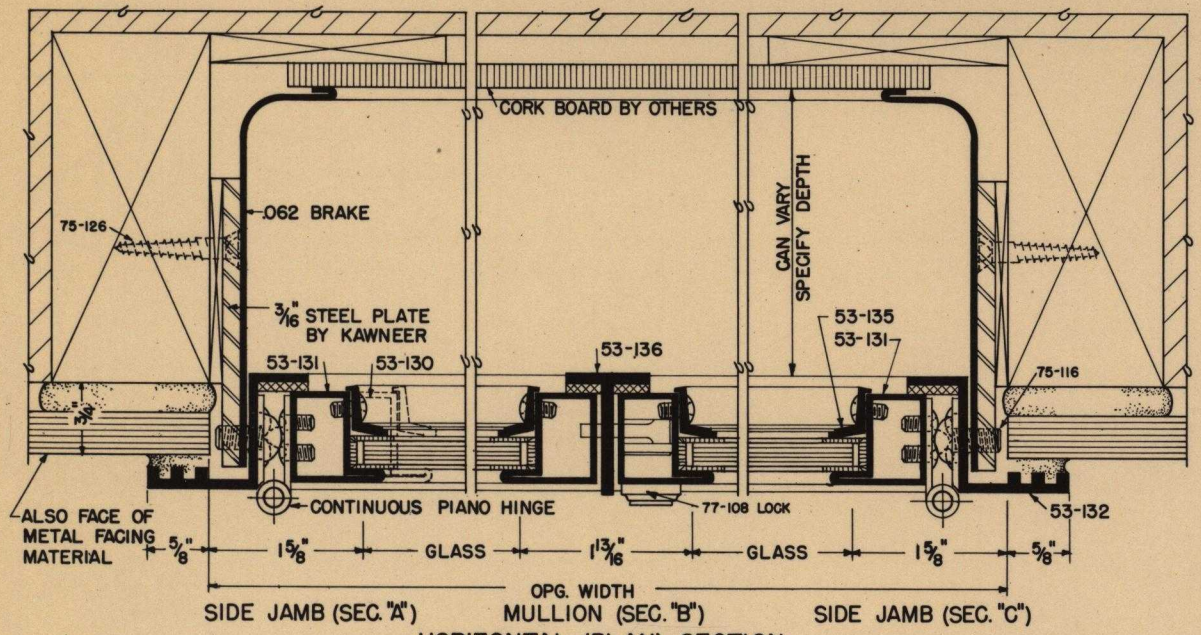
SILL (SEC."B")



HINGE LEFT SIDE SHOWN

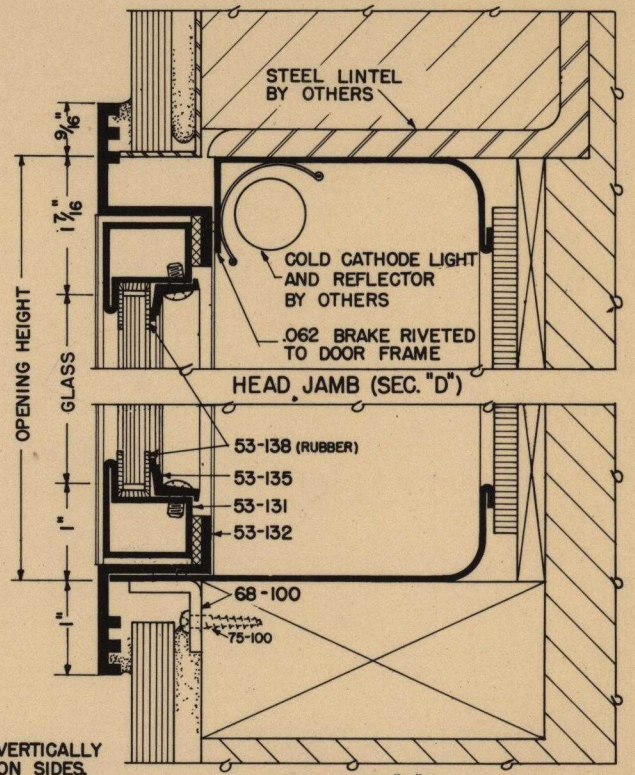
OUTSIDE ELEVATION



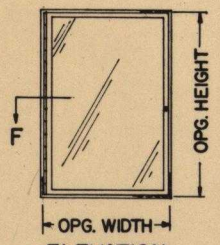


HORIZONTAL (PLAN) SECTION

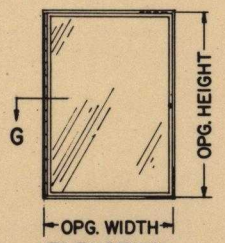
DETAILS OF POSTER CASE



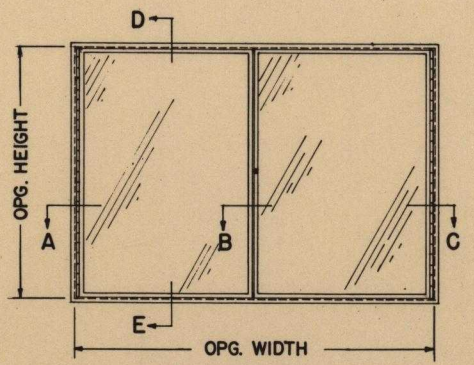
NOTE:
SECTION "D" CAN BE USED VERTICALLY IF LIGHTS ARE REQUIRED ON SIDES.



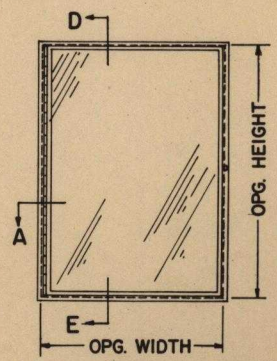
ELEVATION
32-101



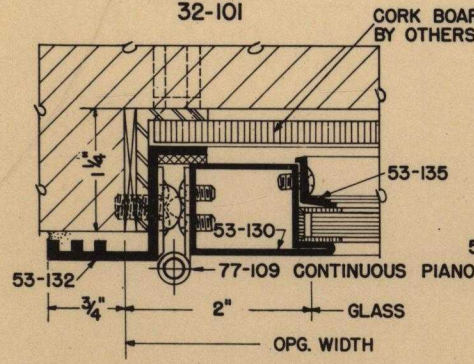
ELEVATION
32-102



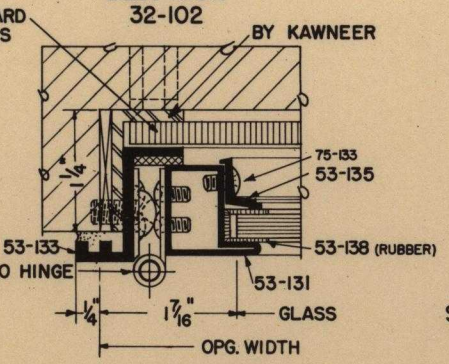
ELEVATION
(DOUBLE POSTER CASE)
32-105 - USING TUBE NO. 53-131
32-107 - USING TUBE NO. 53-130



ELEVATION
(SINGLE POSTER CASE)
32-106 - USING TUBE NO. 53-131
32-108 - USING TUBE NO. 53-130



32-109(SEC. "F")



32-110 (SEC. "G")

DETAILS OF BULLETIN BOARDS

SUGGESTED SIZES FOR THEATRE DISPLAYS

POSTER CASES

1 SHEET - 3'-10" (WIDTH) x 5'-3" (HEIGHT)
2 " - 7'-6" (WIDTH) x 5'-3" (HEIGHT)

BULLETIN BOARD

PHOTOGRAPHS - 2'-9" (WIDTH) x 4'-3" (HEIGHT)

HALF SIZE

APR. '46

FORM NO. SF-5123

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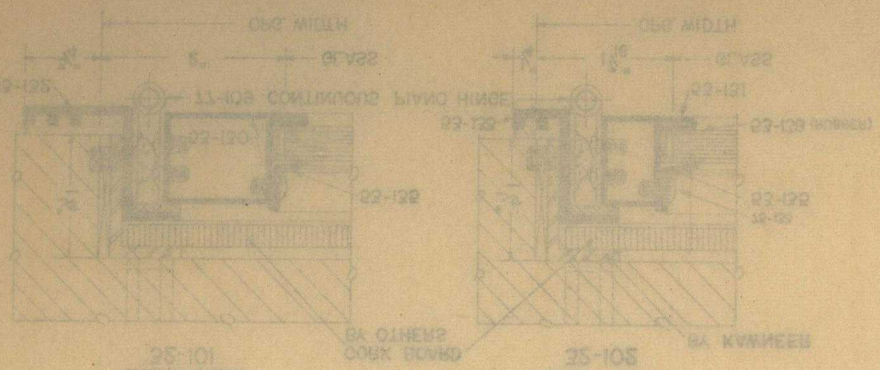
Kawneer
STORE-FRONTS

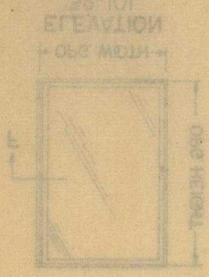
CONSTRUCTION DETAILS
"STANDARD" LINE

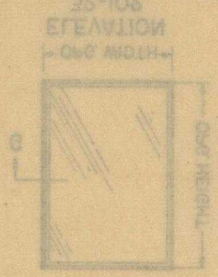
PATENTS APPLIED FOR
THE KAWNEER COMPANY, NILES, MICHIGAN

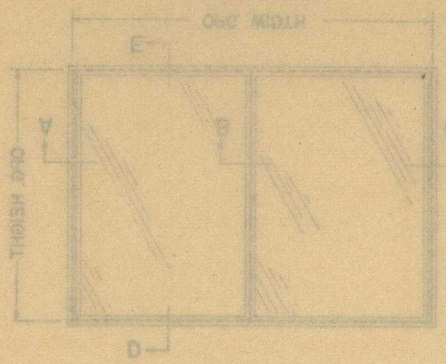
10

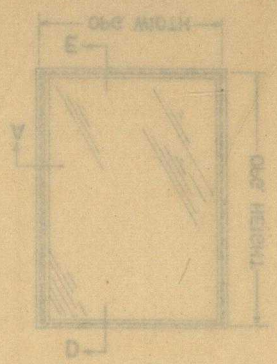
SHEETS

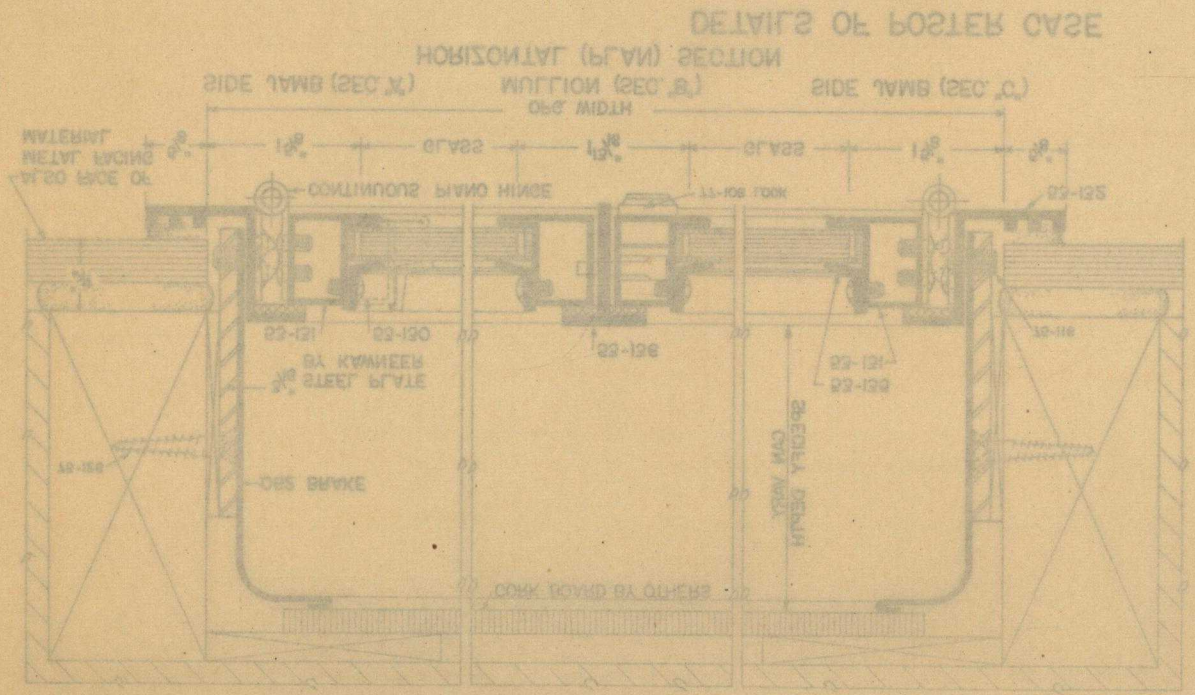

DETAILS OF BULLETIN BOARDS
CONTINUOUS PIANO HINGE
GLASS
CORK BOARD
BY OTHERS
BY KAMWEEN

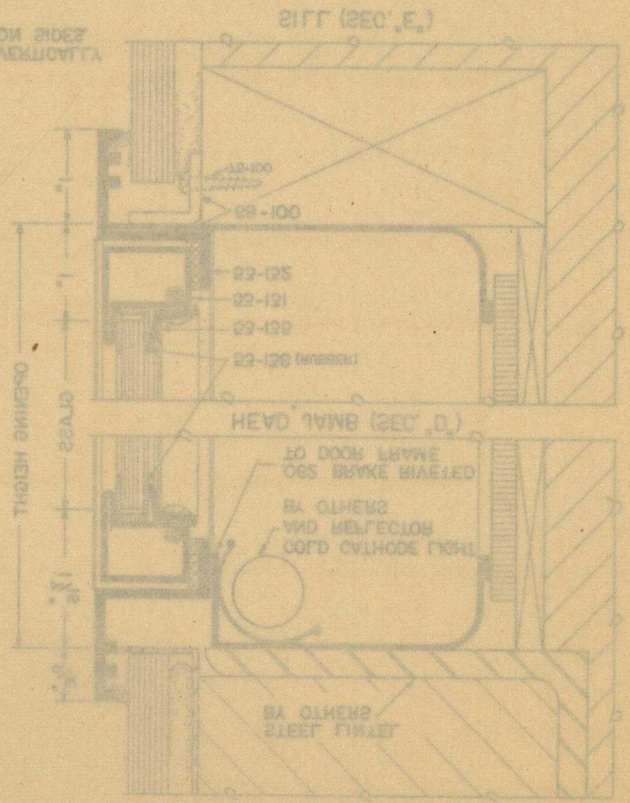

ELEVATION
CORK BOARD

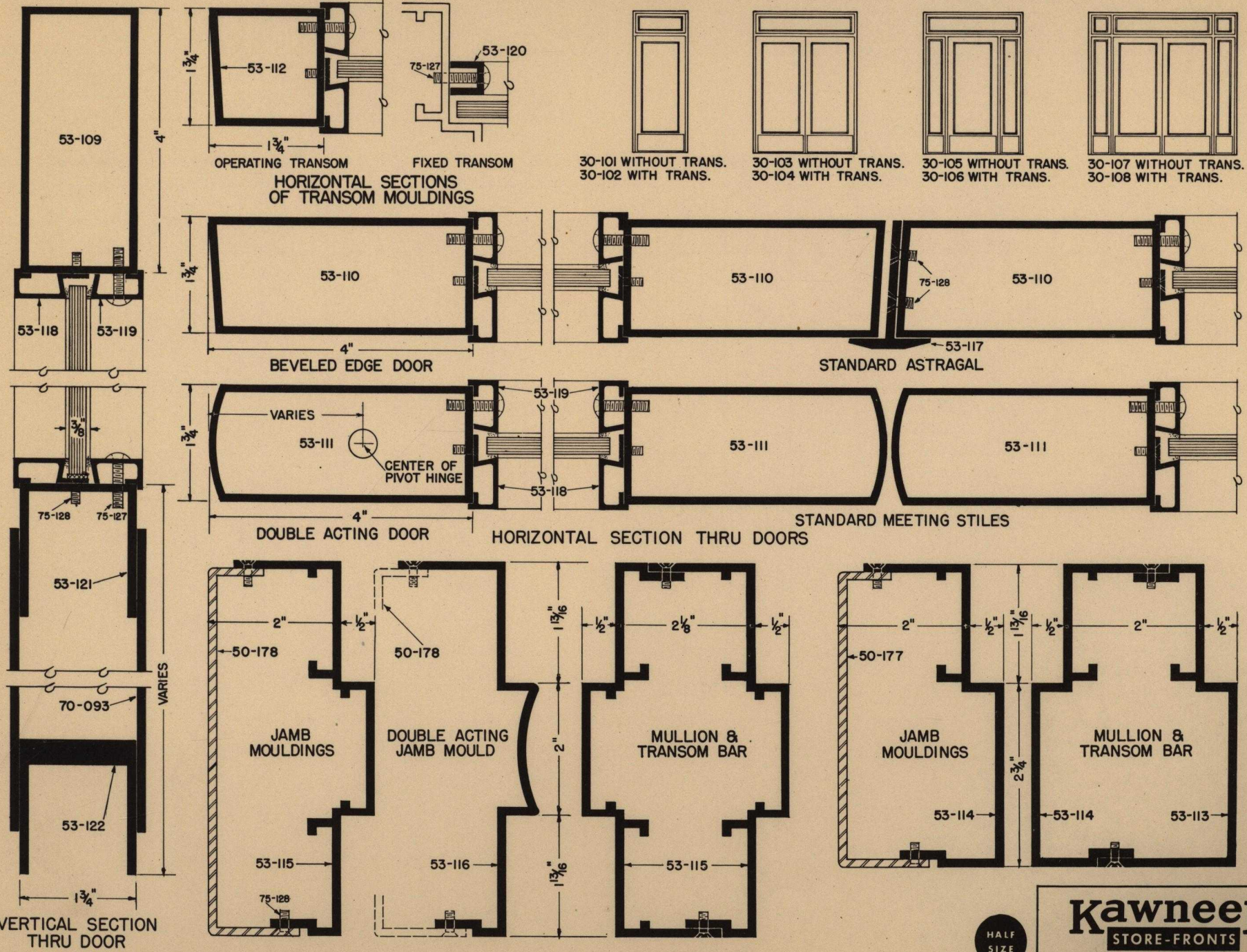

ELEVATION
CORK BOARD


(DOUBLE POSTER CASE)
ELEVATION
CORK BOARD


(SINGLE POSTER CASE)
ELEVATION
CORK BOARD


DETAILS OF POSTER CASE
HORIZONTAL (PLAN) SECTION
SIDE JAMB (SEC. "A")
MULLION (SEC. "B")
SIDE JAMB (SEC. "C")
CONTINUOUS PIANO HINGE
GLASS
CORK BOARD BY OTHERS
BY KAMWEEN


SILL (SEC. "E")
HEAD JAMB (SEC. "D")
BY OTHERS


53-109
4"
53-118
53-119
1¾"
53-112
1¾"
OPERATING TRANSOM
75-127
53-120
FIXED TRANSOM
HORIZONTAL SECTIONS
OF TRANSOM MOULDINGS
30-101 WITHOUT TRANS.
30-102 WITH TRANS.
30-103 WITHOUT TRANS.
30-104 WITH TRANS.
30-105 WITHOUT TRANS.
30-106 WITH TRANS.
30-107 WITHOUT TRANS.
30-108 WITH TRANS.
53-110
53-110
75-128
53-110
53-117
4"
BEVELED EDGE DOOR
STANDARD ASTRAGAL
3/8"
75-128
75-127
VARIES
53-111
CENTER OF
PIVOT HINGE
53-119
53-118
53-111
53-111
4"
DOUBLE ACTING DOOR
STANDARD MEETING STILES
HORIZONTAL SECTION THRU DOORS
53-121
70-093
53-122
VARIES
1¾"
VERTICAL SECTION
THRU DOOR
2"
½"
50-178
50-178
1 13/16"
2"
1 13/16"
½"
2⅛"
½"
JAMB
MOULDINGS
DOUBLE ACTING
JAMB MOULD
MULLION &
TRANSOM BAR
53-115
53-116
53-115
75-128
2"
½"
50-177
1 13/16"
2¾"
2"
½"
JAMB
MOULDINGS
MULLION &
TRANSOM BAR
53-114
53-114
53-113
DOOR FRAME MOULDINGS
HALF
SIZE
30-100 SINGLE ACTING DOOR ONLY - NO. 53-110 TUBE
30-109 DOUBLE ACTING DOOR (I) ONLY NO. 53-111 TUBE
APR. '45
FORM NO.
SF-5124
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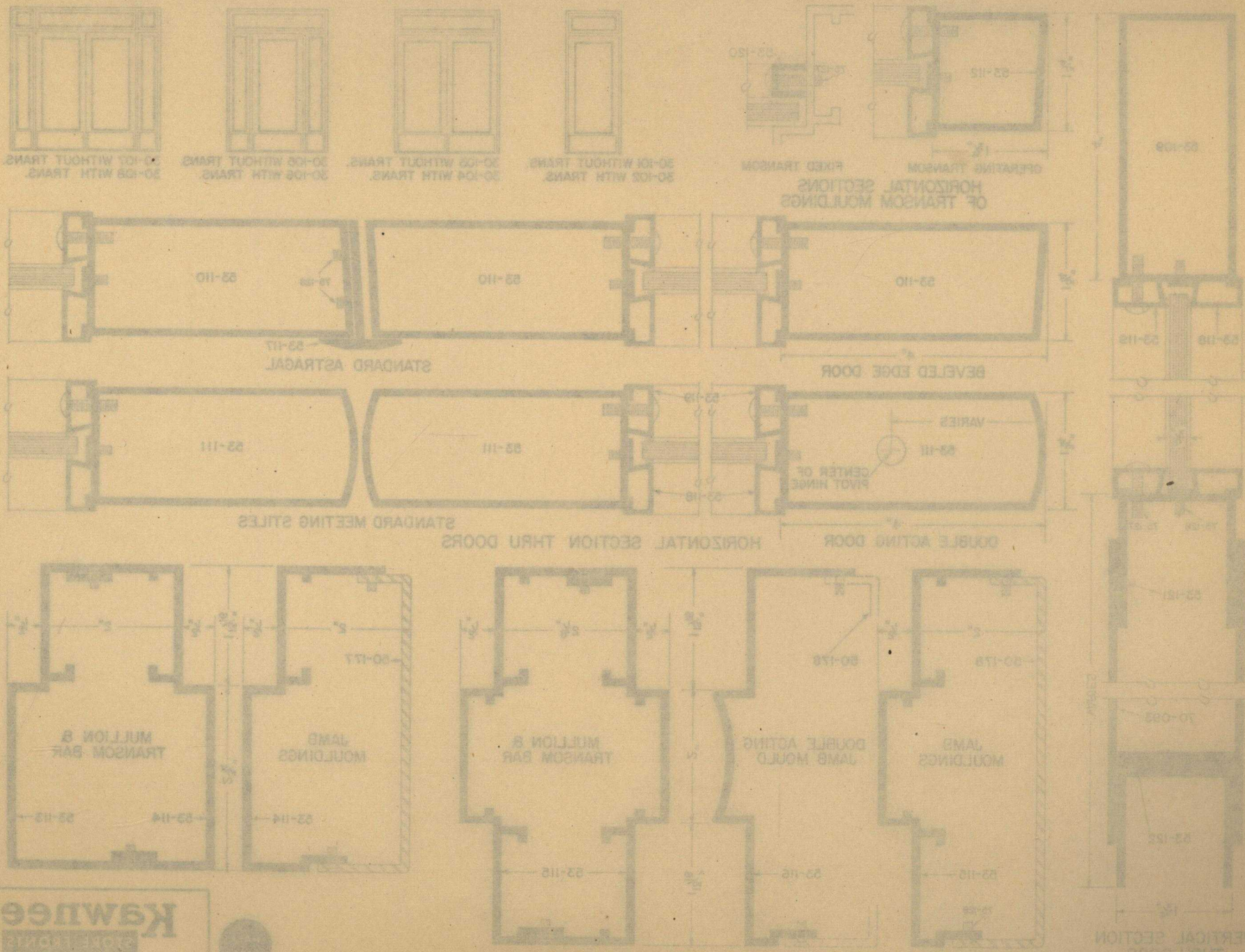
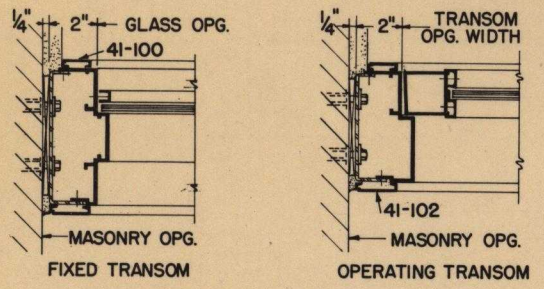
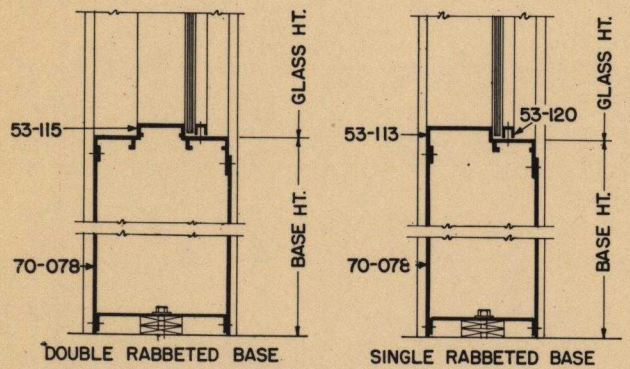
STORE-FRONTS
CONSTRUCTION DETAILS
"STANDARD" LINE
PATENTS APPLIED FOR
THE KAWNEER COMPANY, NILES, MICHIGAN
SHEET NO.
11


20-101 WITHOUT TRANS.
20-102 WITH TRANS.
20-103 WITHOUT TRANS.
20-104 WITH TRANS.
20-105 WITHOUT TRANS.
20-106 WITH TRANS.
20-107 WITHOUT TRANS.
20-108 WITH TRANS.
HORIZONTAL SECTIONS
OF TRANSOM MOULDINGS
FIXED TRANSOM
OPERATING TRANSOM
53-112
53-120
53-109
53-110
53-117
STANDARD ASTRAGAL
BEVELED EDGE DOOR
53-111
53-119
53-118
STANDARD MEETING STILES
HORIZONTAL SECTION THRU DOORS
DOUBLE ACTING DOOR
VARIES
CENTER OF
PIVOT HINGE
53-121
53-122
VERTICAL SECTION
THRU DOOR
MULLION &
TRANSOM BAR
JAMB
MOULDINGS
53-113
53-114
53-117
DOUBLE ACTING
JAMB MOULD
53-115
53-116
53-118
20-109 DOUBLE ACTING DOOR ONLY - NO 53-110 TUBE
DOOR FRAME MOULDINGS
Kawneer
ALUMINUM
CONSTRUCTION DETAILS
"STANDARD" LINE

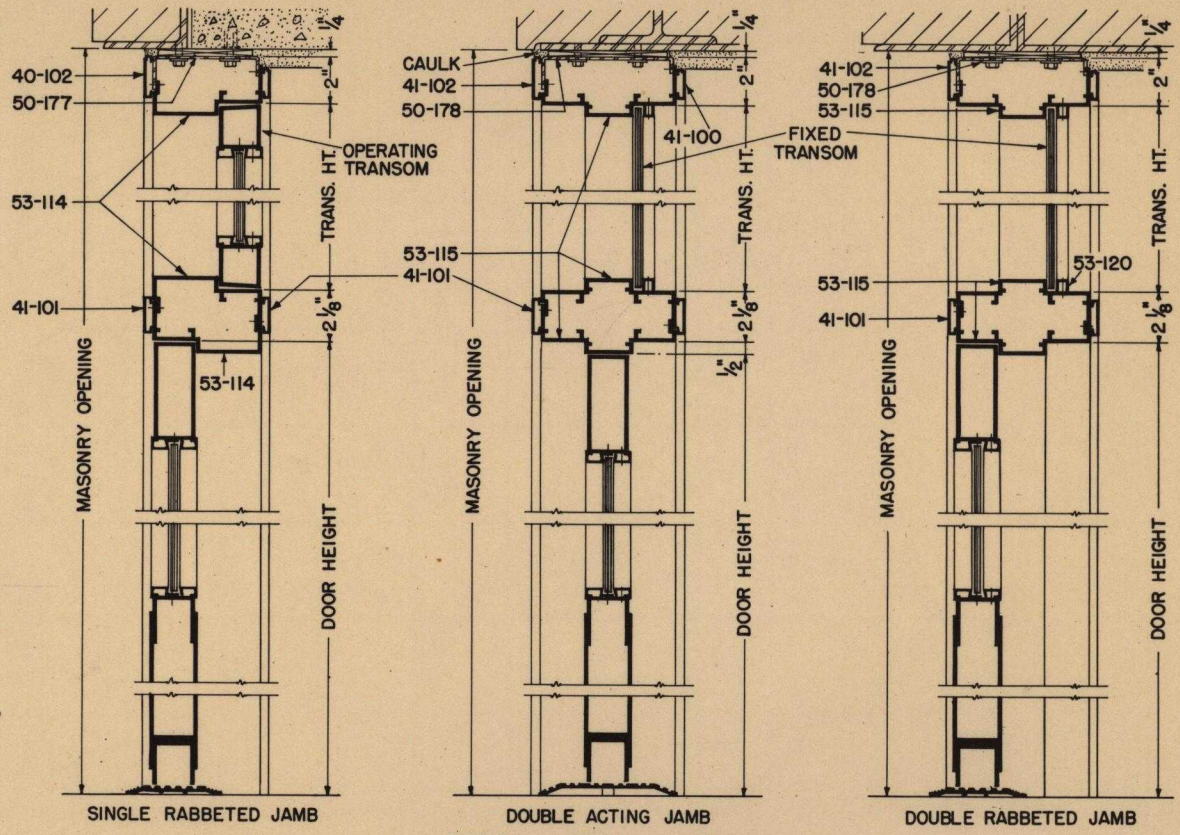


HORIZONTAL SECTIONS

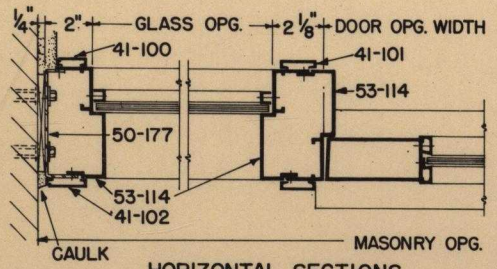
TYPICAL TRANSOM DETAILS



VERTICAL SECTIONS

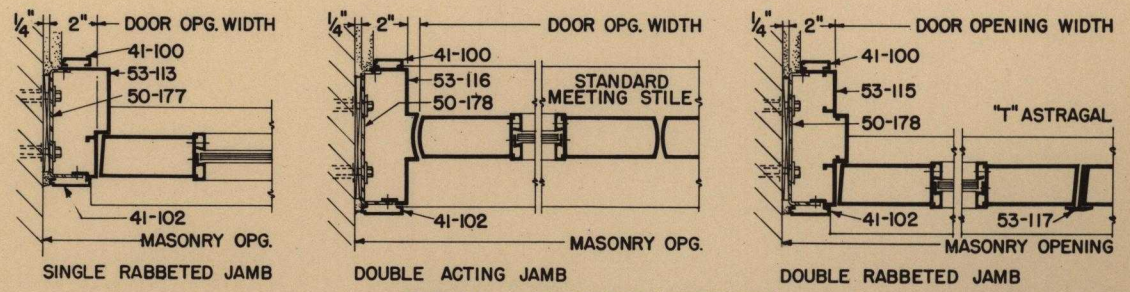


TYPICAL VERTICAL SECTIONS



HORIZONTAL SECTIONS

TYPICAL FIXED SIDE LIGHT DETAILS



TYPICAL HORIZONTAL SECTIONS

TYPICAL DOOR DETAILS

NARROW STILE DOORS ARE APPLICABLE TO THESE DETAILS - SEE SHEET NO.13

SCALE 1½"=1'-0"

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APR. '45

FORM NO. SF-5125

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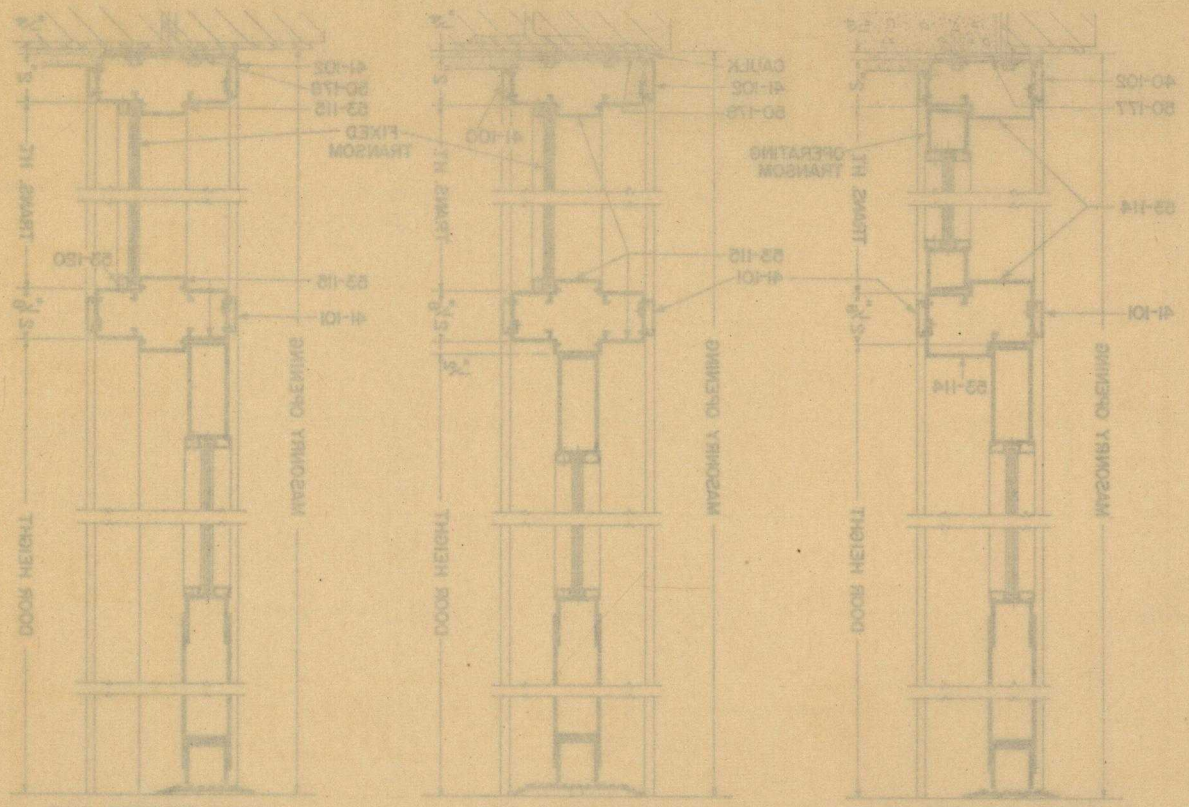
CONSTRUCTION DETAILS

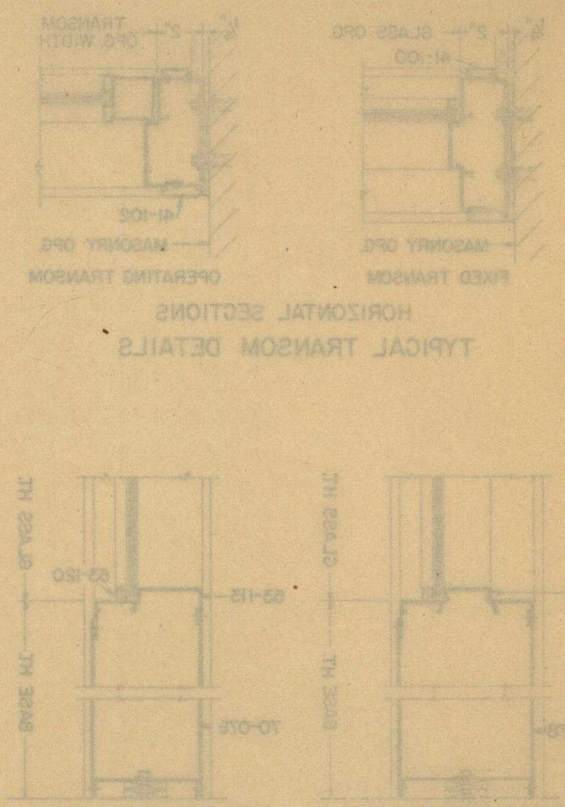
"STANDARD" LINE

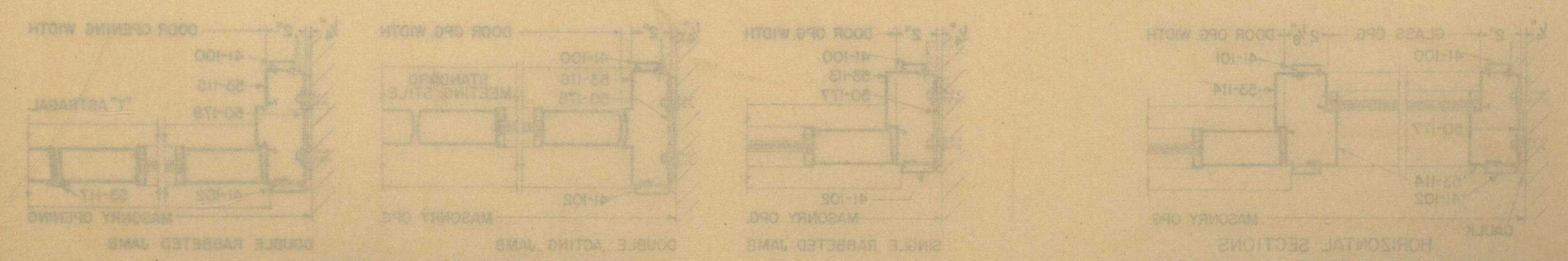
PATENTS APPLIED FOR

THE KAWNEER COMPANY, NILES, MICHIGAN

SHEET NO. 12





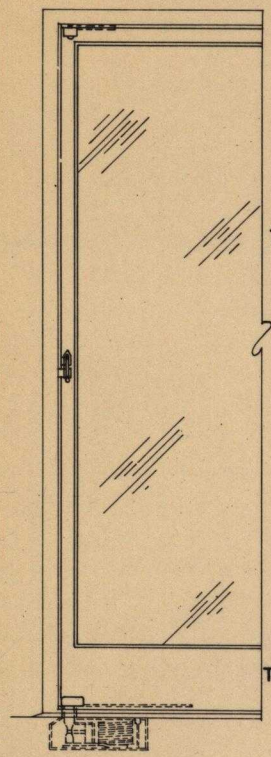


TYPICAL DOOR DETAILS

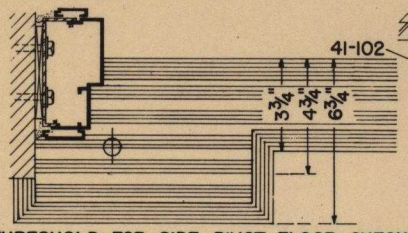
NARROW STILE DOORS ARE APPLICABLE TO THESE DETAILS-SEE SHEET NO.13

SCALE 1½"=1'-0"

Kawneer

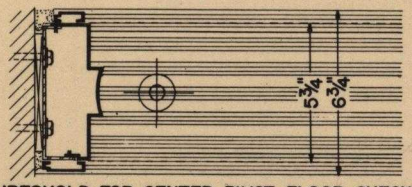


DETAIL OF FLOOR CHECK



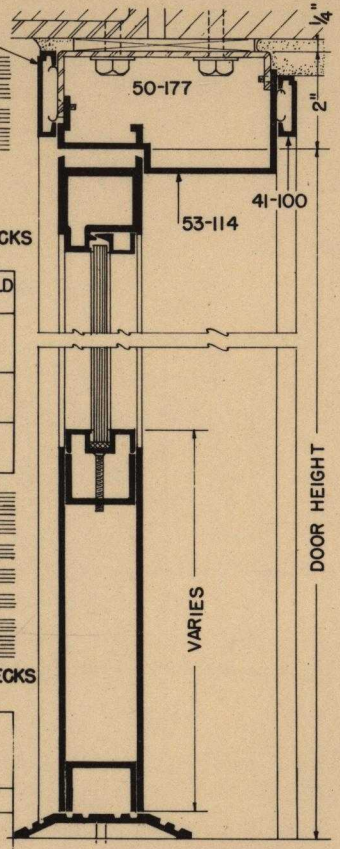
THRESHOLD FOR SIDE PIVOT FLOOR CHECKS
(SINGLE ACTING)

FLOOR CHECK NO.	DOOR SIZE	THRESHOLD NO.
77-101	FOR DOORS TO 2'-10" x 7'-0"	77-113
77-102	FOR DOORS 3'-0" x 7'-0" & OVER	77-114 OR 77-115
USE INTERMEDIATE PIVOT HINGE NO. 77-107 FOR DOORS OVER 7'-0" HIGH		

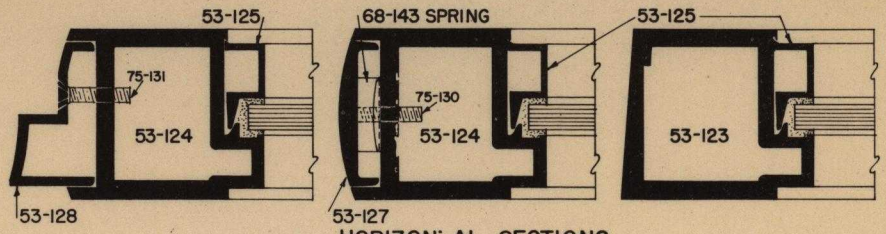


THRESHOLD FOR CENTER PIVOT FLOOR CHECKS
(SINGLE ACTING)

77-103	FOR DOORS TO 2'-10" x 7'-0"	77-115 OR 77-116
77-104	FOR DOORS TO 3-0 x 7-0 & OVER	
(DOUBLE ACTING)		
77-105	FOR DOORS TO 2'-10" x 7'-0"	77-115 OR 77-116
77-106	FOR DOORS 3'-0" x 7'-0" & OVER	



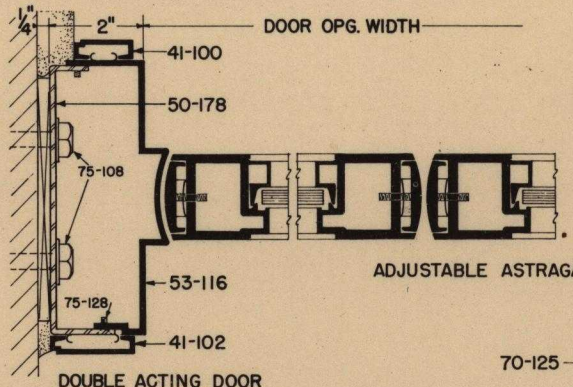
VERTICAL SECTION



HORIZONTAL SECTIONS

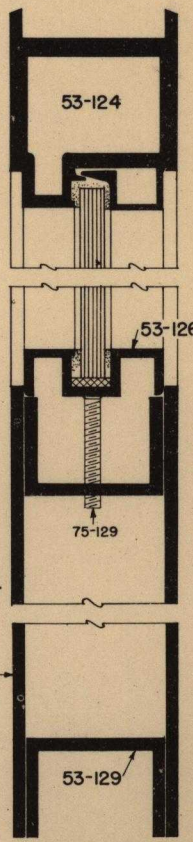
DOOR NUMBERS	
30-110	DOOR ONLY WITH NO. 53-123 STILE
30-111	DOOR AND FRAME WITHOUT TRANSOM
30-112	" " " WITH "
30-113	DOUBLE DOOR & FRAME WITHOUT TRANSOM
30-114	" " " " WITH "
30-115	SINGLE " " " WITH SIDELIGHTS WITHOUT TRAN.
30-116	" " " " " " WITH "
30-117	DOUBLE " " " " " WITHOUT "
30-118	" " " " " " WITH "
30-119	DOOR ONLY USING NO. 53-124 STILE

QUARTER SIZE



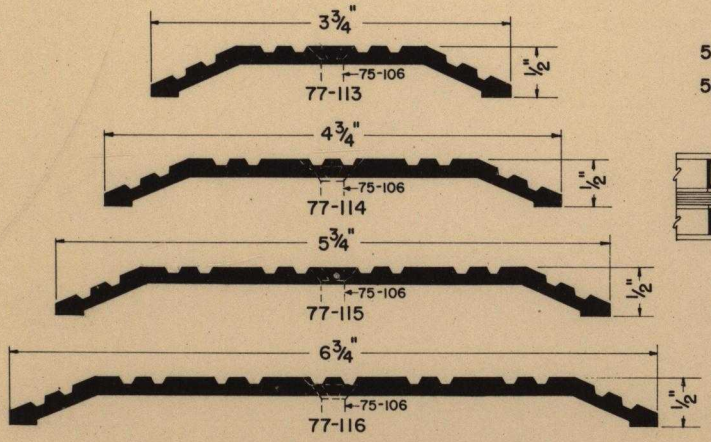
ADJUSTABLE ASTRAGAL

DOUBLE ACTING DOOR



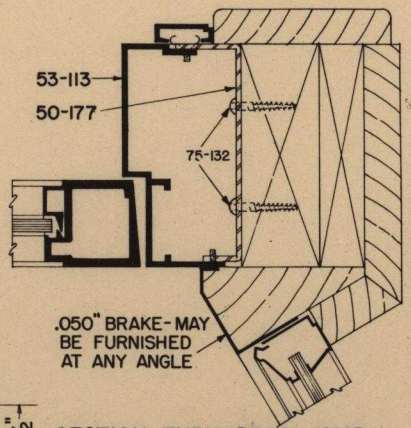
VERTICAL SECTION

HALF SIZE

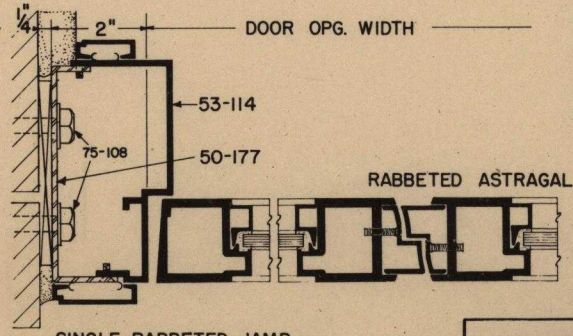


THRESHOLD & FLOOR CHECK DETAILS

FURNISHED ONLY WITH RIXON HINGES
SEE SHEET NO. 4 FOR REGULAR TYPE THRESHOLDS



SECTION THRU DOOR JAMB
(SEE SECTION "Z-Z" SHEET NO. 8)



RABBETED ASTRAGAL

SINGLE RABBETED JAMB

HORIZONTAL SECTIONS

DOOR & FRAME DETAILS

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FORM NO. SF-5126

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CONSTRUCTION DETAILS
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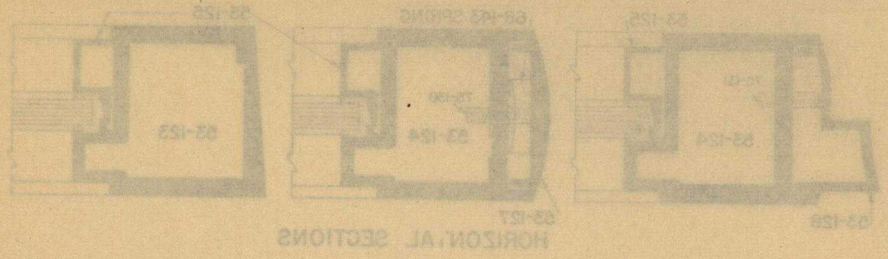
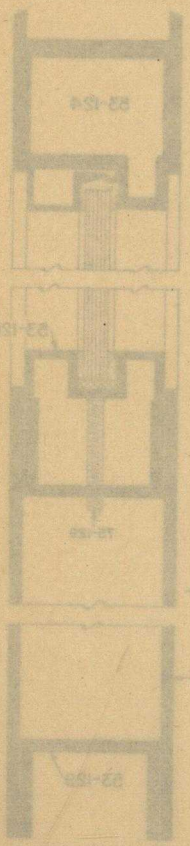
THE KAWNEER COMPANY, NILES, MICHIGAN

SHEET NO. 13



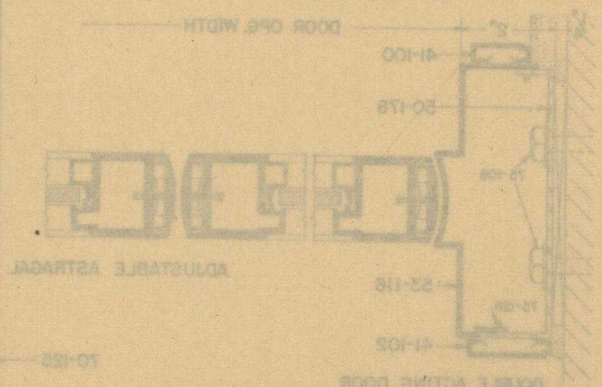
HORIZONTAL SECTIONS



VERTICAL SECTION

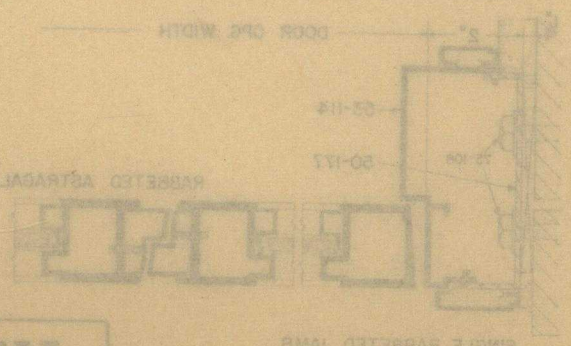
DOOR NUMBERS

30-110 - DOOR ONLY WITH NO. 53-123 STILE
30-111 - DOOR AND FRAME WITHOUT TRANSOM
30-112 - " " " WITH "
30-113 - DOUBLE DOOR & FRAME WITHOUT TRANSOM
30-114 - " " " " WITH "
30-115 - SINGLE " " " WITH SIDELIGHTS WITHOUT TRAN.
30-116 - " " " " " " WITH "
30-117 - DOUBLE " " " " " WITHOUT "
30-118 - " " " " " " WITH "
30-119 - DOOR ONLY USING NO 53-124 STILE



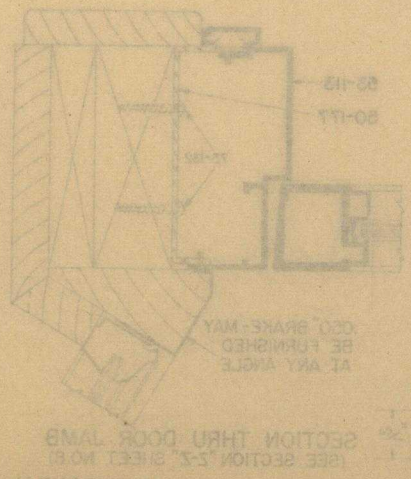
ADJUSTABLE ASTRAGAL

DOUBLE ACTING DOOR



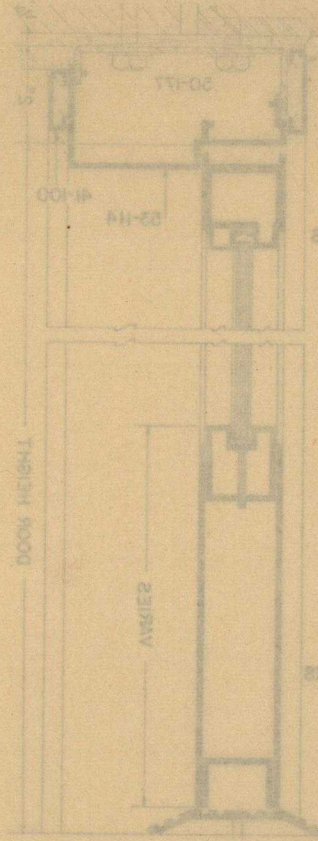
RABBETED ASTRAGAL

SINGLE RABBETED JAMB

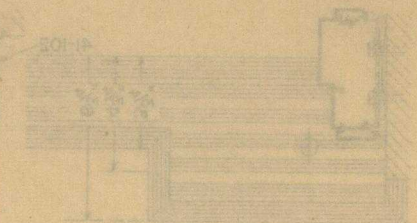


SECTION THRU DOOR JAMB
(SEE SECTION "Z-Z" SHEET NO.8)

HORIZONTAL SECTIONS

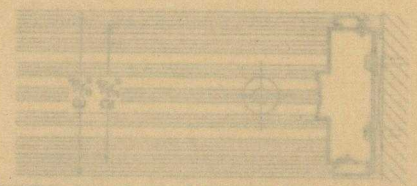


VERTICAL SECTION



THRESHOLD FOR SIDE PIVOT FLOOR CHECKS
(SINGLE ACTING)

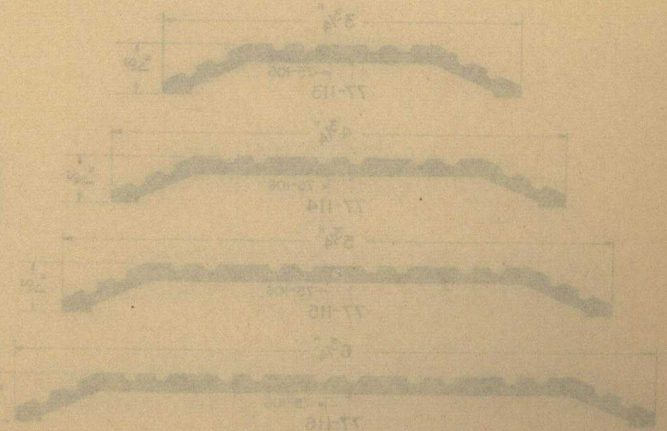
FLOOR CHECK NO.	DOOR SIZE	THRESHOLD NO.
77-101	FOR DOORS TO 2'-10" x 7'-0"	77-113
77-102	FOR DOORS 3'-0" x 7'-0" & OVER	77-114 OR 77-115
USE INTERMEDIATE PIVOT HINGE NO. 77-107 FOR DOORS OVER 7'-0" HIGH		



THRESHOLD FOR CENTER PIVOT FLOOR CHECKS
(SINGLE ACTING)

77-103	FOR DOORS TO 2'-10" x 7'-0"	77-115 OR 77-116
77-104	FOR DOORS TO 3'-0" x 7'-0" & OVER	
(DOUBLE ACTING)		
77-105	FOR DOORS TO 2'-10" x 7'-0"	77-115 OR 77-116
77-106	FOR DOORS 3'-0" x 7'-0" & OVER	

DETAIL OF FLOOR CHECK



THRESHOLD & FLOOR CHECK DETAILS

DOOR & FRAME DETAILS

Kawneer
STOREFRONTS
CONSTRUCTION DETAILS
"STANDARD" LINE

THE KAWNEER COMPANY
NILES, MICHIGAN

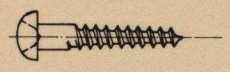
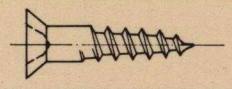
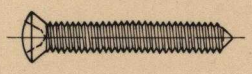
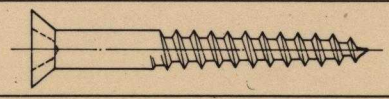
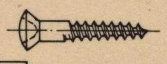
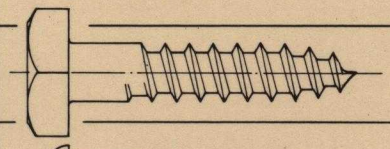
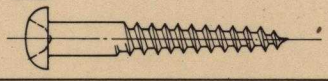
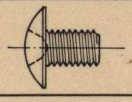
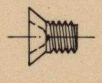
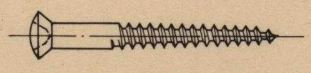
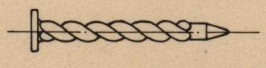
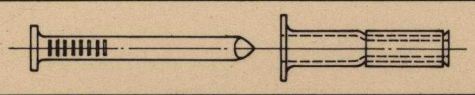
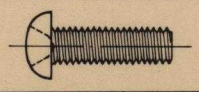
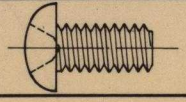
Kawneer
STORE FRONTS

SCREW CHART

UNLESS OTHERWISE SPECIFIED ALL SCREWS WILL BE FURNISHED IN NATURAL FINISH-00, EXCEPT ALUMINUM-ALUMILITE FINISH-10 AND STEEL-CADMIUM PLATE-61.

MATERIAL IDENTIFICATION NUMBERS OF STOCK SCREWS { 10 = ALUMINUM, 13 = BRASS, 14 = BRONZE, 52 = STAINLESS STEEL, 53 = STEEL

PHILLIPS HEAD

NUMBER	SIZE	LENGTH	HEAD	MAT'LS NO.	FULL SIZE DETAILS	PRICE
75-100	#6	3/4"	ROUND (PHILLIPS)	10-10 14-00 53-61		
75-101	#4	5/8"	FLAT (PHILLIPS)	10-10 14-00 53-61		
75-102	#10	7/8"	FLAT (PHILLIPS)	10-10 14-00 53-61		
75-103	#8-32	1"	OVAL COUNTERS'K (PHILLIPS)	10-10 14-00		
75-104	#6	1"	FLAT (PHILLIPS)	10-10 14-00 53-61		
75-105	#8	1 5/8"	OVAL COUNTERS'K (PHILLIPS)	10-10 14-00		
75-106	#12	1 3/4"	FLAT (PHILLIPS)	13-00 53-61		
75-107	#4	5/8"	OVAL COUNTERS'K (PHILLIPS)	10-10 14-00		
75-108	5/16"	1 1/2"	SQUARE	53-61		
75-109	#9	1 1/4"	ROUND (PHILLIPS)	10-10 14-00 53-61		
75-110	#10-32	9/32"	BINDING (PHILLIPS)	10-10 14-00 53-61		
75-111	#8-32	1/4"	FLAT (PHILLIPS)	53-61		
75-112	#6	1 1/4"	OVAL COUNTERS'K (PHILLIPS)	10-10 14-00 53-61		
75-113	#12	1"	FLAT	53-61		
75-114	3/16"	7/8"	FLAT	53-61		
75-115	#10-32	5/8"	ROUND (PHILLIPS)	10-10 14-00 53-61		
75-116	1/4"-20	1/2"	ROUND (PHILLIPS)	10-10 14-00 53-61		

SCREW CHART

Kennedy

MATERIAL IDENTIFICATION NUMBERS
- 10 = ALUMINUM
- 13 = BRASS
- 14 = BRONZE
- 18 = STEEL
- 20 = STAINLESS STEEL

HEAD: PHILLIPS

NUMBER	SIZE	LENGTH	HEAD	MATL'S NO	FULL SIZE DETAILS	PRICE
K2-100	#6	3/4"	(PHILLIPS) ROUND	10-10 14-00 18-18		
K2-101	#4	5/16"	(PHILLIPS) FLAT	10-10 14-00 18-18		
K2-102	#10	1/2"	(PHILLIPS) FLAT	10-10 14-00 18-18		
K2-103	#8-32	1"	(PHILLIPS) COUNTERS,K OVAL	10-10 14-00		
K2-104	#6	1"	(PHILLIPS) FLAT	10-10 14-00 18-18		
K2-105	#8	3/8"	(PHILLIPS) COUNTERS,K OVAL	10-10 14-00		
K2-106	#12	3/4"	(PHILLIPS) FLAT	12-00 18-18		
K2-107	#4	3/8"	(PHILLIPS) COUNTERS,K OVAL	10-10 14-00		
K2-108	5/16"	1 1/2"	SQUARE	18-18		
K2-109	#6	1/4"	(PHILLIPS) ROUND	10-10 14-00 18-18		
K2-110	#10-32	3/16"	(PHILLIPS) BINDING	10-10 14-00 18-18		
K2-111	#8-32	1/4"	(PHILLIPS) FLAT	18-18		
K2-112	#8	1/4"	(PHILLIPS) COUNTERS,K OVAL	10-10 14-00 18-18		
K2-113	#12	1"	FLAT	18-18		
K2-114	5/16"	3/8"	FLAT	18-18		
K2-115	#10-32	5/8"	(PHILLIPS) ROUND	10-10 14-00 18-18		
K2-116	#12-24	1/2"	(PHILLIPS) ROUND	10-10 14-00 18-18		

THE KENNEDY CORPORATION

THE KAWNEER COMPANY
NILES, MICHIGAN

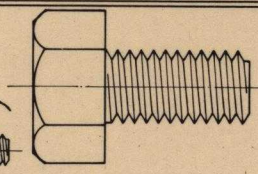
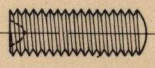
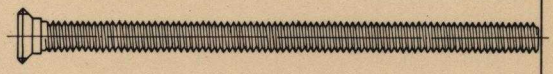
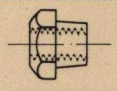
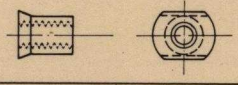
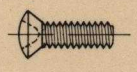
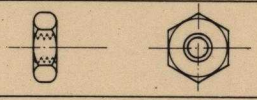
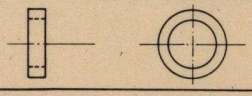
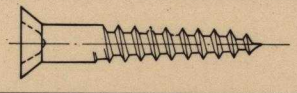
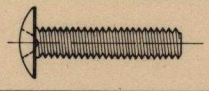
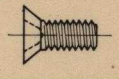
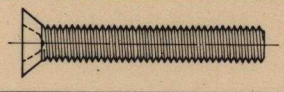
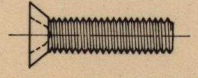
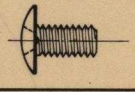
Kawneer
STORE FRONTS

SCREW CHART

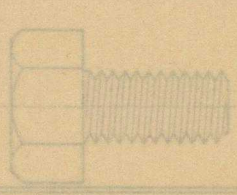
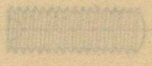
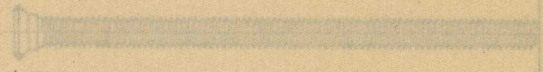
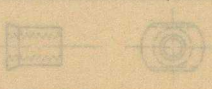
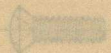
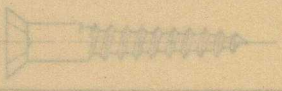
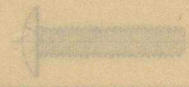
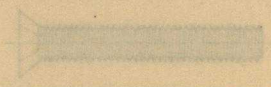
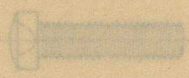
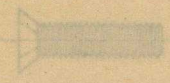
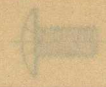
UNLESS OTHERWISE SPECIFIED ALL SCREWS WILL BE FURNISHED IN NATURAL FINISH-00, EXCEPT ALUMINUM-ALUMILITE FINISH-10 AND STEEL-CADMIUM PLATE-61.

MATERIAL IDENTIFICATION NUMBERS OF STOCK SCREWS { 10 = ALUMINUM, 13 = BRASS, 14 = BRONZE, 52 = STAINLESS STEEL, 53 = STEEL

PHILLIPS HEAD

NUMBER	SIZE	LENGTH	HEAD	MAT'LS NO.	FULL SIZE DETAILS	PRICE
75-117	3/8"-16	3/4"	HEX.	53-61		
75-118	#8-32	3/16"	BINDING (PHILLIPS)	10-10 14-00 53-61		
75-119	#14-24	23/32"	SET SCREW (PHILLIPS)	10-10 14-00 53-61		
75-120	#8-32	2 11/16"	SQUARE (SPECIAL)	10-10 14-00 53-61		
75-121	#8-32		HEX.	10-10 14-00 53-61		
75-122	#6-32	9/32"	RECT.	10-10 53-61		
75-123	#6-32	7/16"	OVAL COUNTERS'K (PHILLIPS)	10-10 14-00 53-61		
75-124	#8-32	1/8"	HEX.	10-10 14-00 53-61		
75-125	I.D.250 O.D.350	3/32"		10-10 53-61		
75-126	#11	1 1/4"	FLAT (PHILLIPS)	53-61		
75-127	#8-32	3/4"	BINDING (PHILLIPS)	10-10 14-00		
75-128	#8-32	3/8"	FLAT (PHILLIPS)	10-10 14-00		
75-129	#10-32	1 1/4"	FLAT (PHILLIPS)	10-10 14-00		
75-130	#10-32	3/4"	FILLISTER (PHILLIPS)	10-10 14-00		
75-131	#10-32	3/4"	FLAT (PHILLIPS)	10-10 14-00		
75-132	#9	1 1/4"	ROUND (PHILLIPS)	53-61	SAME AS NO. 75-109	
75-133	#8-32	5/16"	BINDING (PHILLIPS)	10-10 14-00		

SCREW CHART

NUMBER	SIZE	LENGTH	HEAD	MATL'S NO	FULL SIZE DETAILS	PRICE
12-117	#8-32	3/16"	HEX	22-61		
12-118	#8-32	3/16"	(PHILLIPS) BINDING	22-61 14-00 10-10		
12-119	#4-24	5/32"	(PHILLIPS) SET SCREW	22-61 14-00 10-10		
12-150	#8-32	5 1/16"	(SPECIAL) SQUARE	22-61 14-00 10-10		
12-151	#8-32		HEX	22-61 14-00 10-10		
12-152	#8-32	9/32"	RECT	22-61 10-10		
12-153	#8-32	1/16"	(PHILLIPS) COUNTERSUNK OVAL	22-61 14-00 10-10		
12-154	#8-32	1/8"	HEX	22-61 14-00 10-10		
12-155	OD.250 I.D.220	3/32"		22-61 10-10		
12-156	#11	1/4"	(PHILLIPS) FLAT	22-61		
12-157	#8-32	3/4"	(PHILLIPS) BINDING	22-61 10-10		
12-158	#8-32	3/8"	(PHILLIPS) FLAT	14-00 10-10		
12-159	#10-32	1/4"	(PHILLIPS) FLAT	14-00 10-10		
12-130	#10-32	3/4"	(PHILLIPS) PAN HEAD	14-00 10-10		
12-131	#10-32	3/4"	(PHILLIPS) FLAT	14-00 10-10		
12-135	#6	1/4"	(PHILLIPS) ROUND	22-61	SAME AS NO 12-109	
12-132	#8-32	5/16"	(PHILLIPS) BINDING	14-00 10-10		

MATERIAL IDENTIFICATION NUMBERS OF STOCK SCREWS
- 10 = ALUMINUM
- 13 = BRASS
- 14 = BRONZE
- 22 = STEEL
- 25 = STAINLESS STEEL

PHILLIPS HEAD

EXCEPT ALUMINUM - ALUMINUM FINISH-NO. AND STEEL - CADMIUM PLATE-QQ.
UNLESS OTHERWISE SPECIFIED ALL SCREWS MUST BE FURNISHED IN NATURAL FINISH-QQ

Kenmore

SHEET NO. 1

SEARS, ROEBUCK AND CO.

THE KAWNEER COMPANY
NILES, MICHIGAN

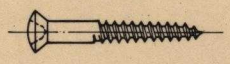
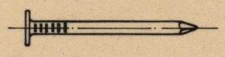
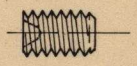
Kawneer
STORE FRONTS

SCREW CHART

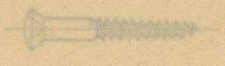
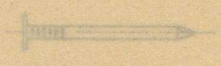
UNLESS OTHERWISE SPECIFIED ALL SCREWS WILL BE FURNISHED IN NATURAL FINISH-00, EXCEPT ALUMINUM-ALUMILITE FINISH-10 AND STEEL-CADMIUM PLATE-61.

MATERIAL IDENTIFICATION NUMBERS OF STOCK SCREWS { 10 = ALUMINUM, 13 = BRASS, 14 = BRONZE, 52 = STAINLESS STEEL, 53 = STEEL

PHILLIPS HEAD

NUMBER	SIZE	LENGTH	HEAD	MAT'LS NO.	FULL SIZE DETAILS	PRICE
75-134	#6-32	3/8"	BINDING (PHILLIPS)	10-10 14-00		
75-135	#4	7/8"	OVAL COUNTERS'K (PHILLIPS)	10-10 14-00		
75-136	1/16"	7/8"	FLAT	53-61 53-64		
75-137	#14-20	3/8"	SET SCREW (PHILLIPS)	53-61		

SCREW CHART

NUMBER	SIZE	LENGTH	HEAD	MAT'L NO	FULL SIZE DETAILS	PRICE
12-124	#8-32	3/8"	(PHILLIPS) BINDING	14-00 10-10		
12-132	#4	1/8"	(PHILLIPS) COUNTERS,K OVAL	14-00 10-10		
12-136	1/4"	1/8"	FLAT	22-84 22-81		
12-137	#4-40	3/8"	(PHILLIPS) SET SCREW	22-81		

MATERIAL IDENTIFICATION NUMBERS OF STOCK SCREWS
10 = ALUMINUM, 12 = BRASS, 14 = BRONZE
22 = STEEL, 25 = STAINLESS STEEL

PHILLIPS HEAD

EXCEPT ALUMINUM-ALUMILITE FINISH-10 AND STEEL-CADMIUM PLATE-81
UNLESS OTHERWISE SPECIFIED ALL SCREWS WILL BE FURNISHED IN NATURAL FINISH-00

KENNEDY

THE KENNEDY COMPANY, WEST MICHIGAN

SHEET NO. 1

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